
5. Parts List (PL)

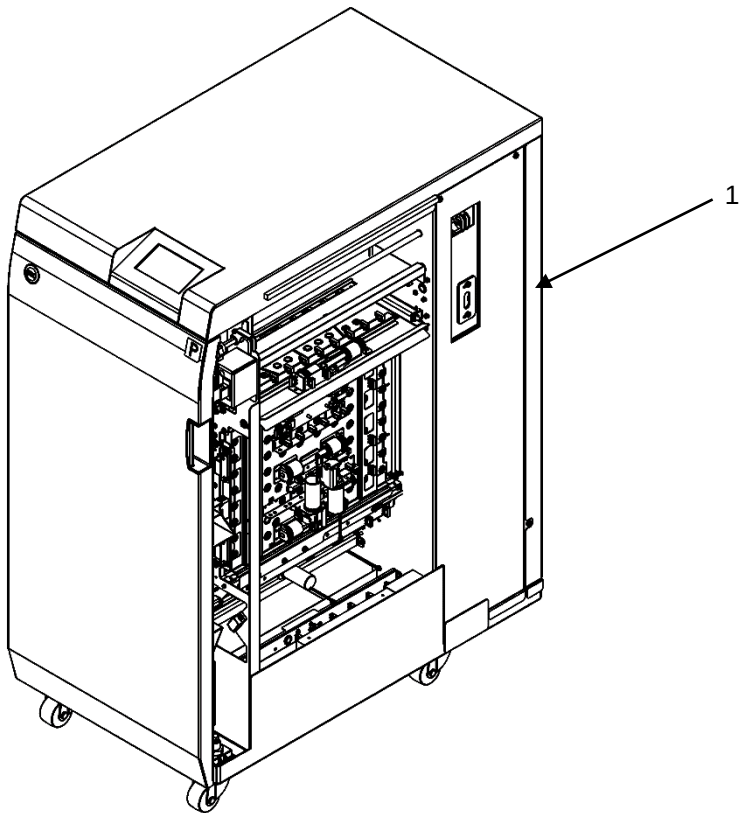
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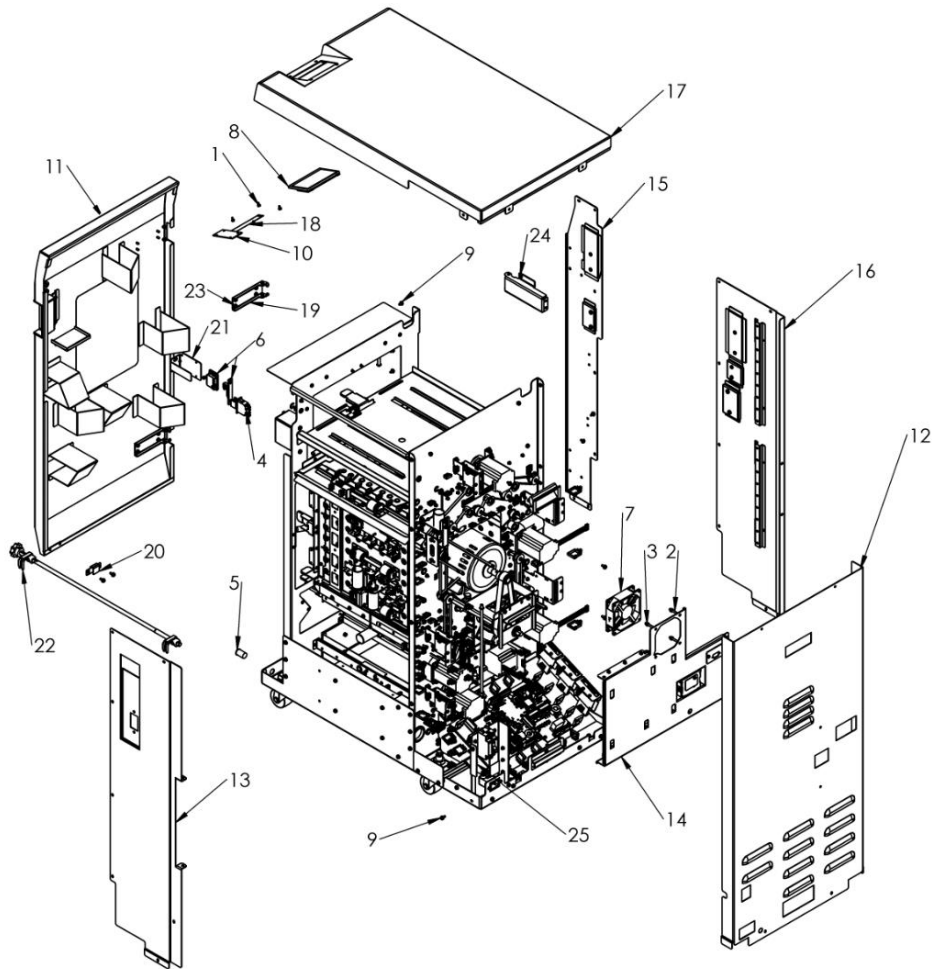
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Main Assembly
PL 1.1. Final Assembly

ITEM	Part #	DESCRIPTION	QTY
1	7724901	MULTI FUNCTION PROFESSIONAL PUNCHER- C1, 115V	1
	7724911	MULTI FUNCTION PROFESSIONAL PUNCHER-C1, 230V	1



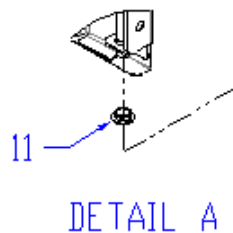
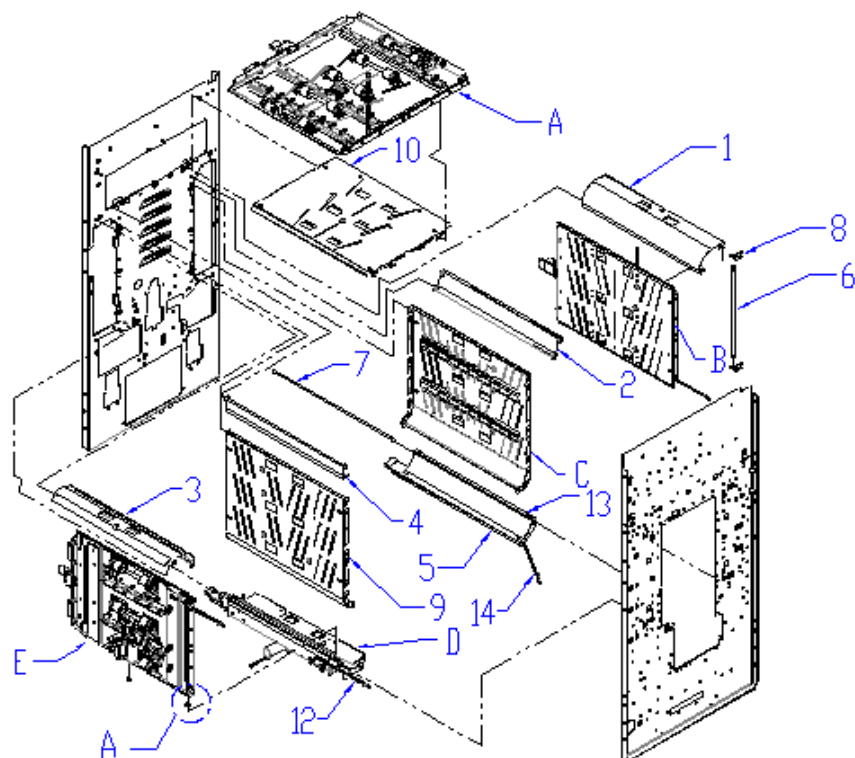
PL 1.2. Cabinet- Covers



ITEM	GBC Part #	Canon Part #	DESCRIPTION	QTY
1	1823901	FC3-6897-000	SCREW, PHILLIPS, HEX HD M3X6	5
2	1823905		SCREW, PHILLIPS HX HD M4X35	4
3	1824001	FC3-6904-000	NUT, KEPS M4	19
4	7724859		INTERLOCK SWITCH	1
5	7706447	FC3-3775-000	MAGNET, FRONT DOOR	1
6	7706486	FC3-3787-000	LATCH, PUSH TO CLOSE	1
7	7715267	FC3-6967-000	FAN, EXHAUST	1
8	7723665		LCD, TOUCHSCREEN, 4.3"	1
9	7715632	FC3-7044-000	SCREW, ROUND TIP, HEX HD, PHILLIPS, M4 X 8	39
10	7723646		ADAPTER PCB, LCD TOUCHSCREEN	1
11	7724936		FRONT DOOR ASSEMBLY	1
12	7724937		COVER, REAR, ASSEMBLY	1
13	7724931		COVER, SIDE, UPSTREAM, REAR,	1
14	7715364	FC3-6986-000	BRACKET, TRANSCEIVER, OPCON, FAN	1
15	7724932		COVER, SIDE, DOWNSTREAM, FRONT	1
16	7724933		COVER, SIDE, DOWNSTREAM, REAR	1
17	7724906		COVER, TOP, ASSEMBLY	1
18	7724422		RIBBON CABLE, LCD	1
19	7715351	FC3-6981-000	BRACKET, FRONT DOOR HINGE	2
20	7715357	FC3-6983-000	BRACKET, DOOR, MAGNET,	1
21	7715325	FC3-6976-000	BRACKET, INTERLOCK, FRONT DOOR	1
22	7708226	FC3-3884-000	LOCK CLAW	2
23	1824001		NUTS, KEPS M4	4
24	7715349	FC3-6980-000	BRACKET, FRONT DOOR MOUNT	2
25	7715328	FC3-6977-000	BRACKET, MOUNT, ELCB	1

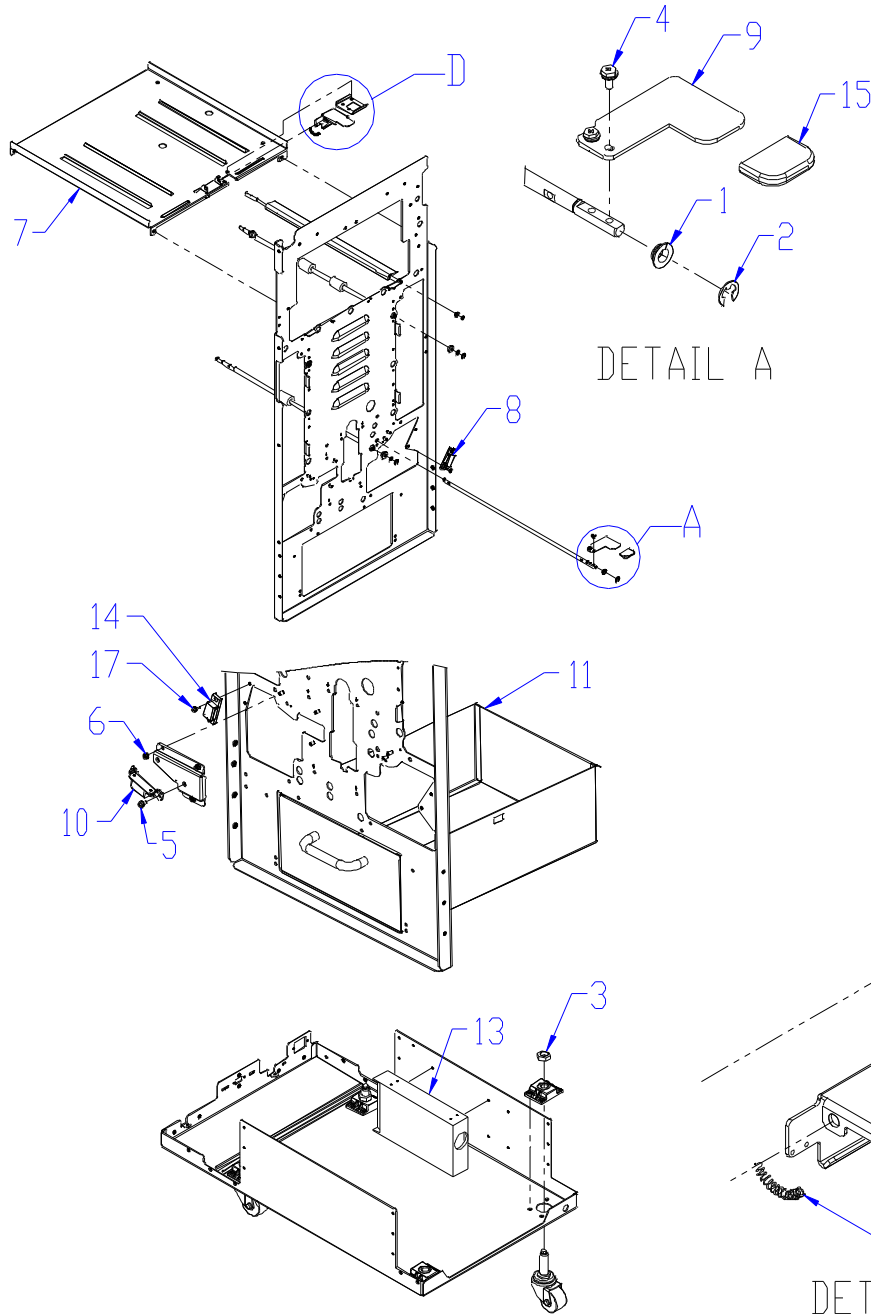
Frame Assembly

PL 2.1. Frame Assembly- Paper path panels

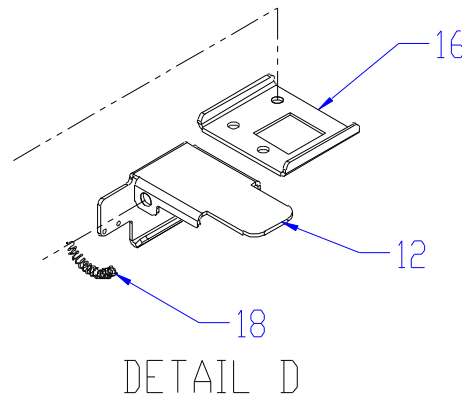


ITEM	GBC Part #	Canon Part #	DESCRIPTION	QTY
A	PL 5.5		UPPER BYPASS PANEL	1
B	PL 5.2		ENTRANCE IDLER PANEL	1
C	PL 5.1		ENTRANCE DRIVE PANEL	1
D	PL 5.3		ACCELERATION IDLER PANEL	1
E	PL 5.4		EXIT IDLER PANEL	1
1	7715101	FC3-6936-000	PANEL, ENTRANCE, LOWER	1
2	7715102	FC3-6937-000	PANEL, ENTRANCE, INNER	1
3	7715146	FC3-6940-000	PANEL, EXIT, LOWER	1
4	7715153	FC3-6941-000	PANEL, EXIT, INNER	1
5	7718629		PANEL ASSEMBLY, LOWER, EXIT	1
6	7715209	FC3-6952-000	SHAFT, IDLER PANEL HINGE	2
7	7715210	FC3-6953-000	SHAFT, IDLER PANEL HINGE, LONG	2
8	7715251	FC3-6966-000	BRACKET, IDLER PANEL MOUNT	6
9	7715927		PANEL WELDMENT, DRIVE, EXIT	1
10	7715929		PANEL WELDMNT, BYPASS, LOWER	1
11	1821209	FC3-6872-000	SNAP-IN BEARING, 6MM ID [Qty. (2) used on all Idler panels- #A, #B, #D, #E and #5]	10
12	7718619	FC3-7451-000	SHAFT, IDLER PANEL HINGE, OFFSET GROOVE, LONG	1
13	7718593	FC3-7448-000	BRUSH, ANTI STATIC, SUS, LONG	1
14	7718630	FC3-7455-000	GROUND STRAP, SHORT, M4	1

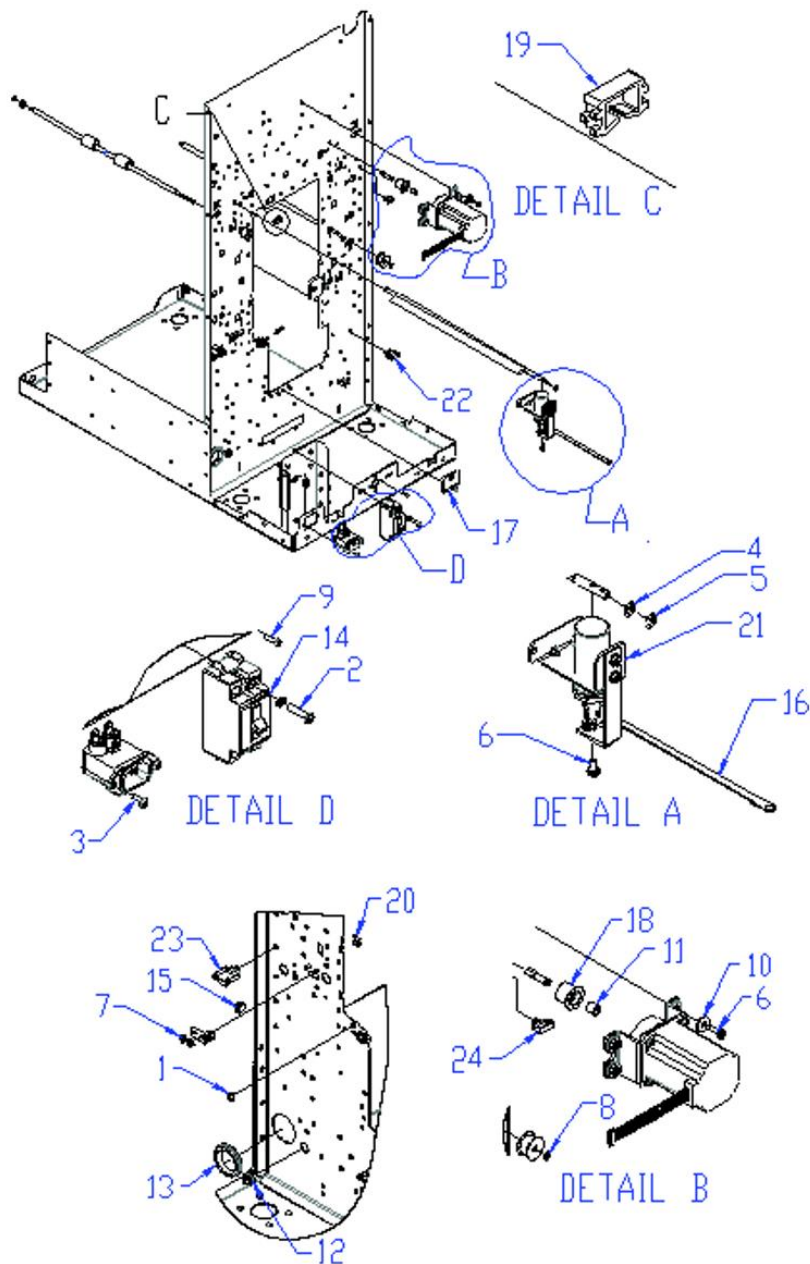
PL 2.2. Frame Assembly- Front side



ITEM	GBC Part #	Canon Part #	DESCRIPTION	QTY
1	1821209	FC3-6872-000	Snap-in Bearing, 6mm ID	2
2	1822202	FC3-6891-000	E-RING, JE-5	4
3	1823709	FC3-6896-000	JAM NUT, M16X2.0	4
4	1823901	FC3-6897-000	SCREW, PHILLIPS HX HD W/SEMS, M3 X 6	2
5	1823909	FC3-6900-000	SCREW, PHILLIPS HX HD W/SEMS M4 X 6	2
6	1824001	FC3-6904-000	NUT, KEPS M4	3
7	7715184	FC3-6945-000	DIE RACK	1
8	7715195	FC3-6948-000	MAGNET, PANEL, OPEN, STRONG	1
9	7715215	FC3-6955-000	HANDLE, ACCEL IDLER LATCH	1
10	7715385	FC3-6994-000	MAGNET, BRACKET, ASSEMBLY	1
11	7715618	FC3-7040-000	CHIP TRAY, ASSEMBLY	1
12	7715635	FC3-7046-000	LATCH, UPPER BYPASS OPEN	1
13	7715637	FC3-7047-000	POWER SUPPLY, 24V, MW SP 480,	1
14	7715789	FC3-7067-000	MAGNET, PANEL, OPEN, WEAK	3
15	7715824	FC3-7074-000	CAP, RUBBER, RAIN BLUE	2
16	7715840	FC3-7077-000	PLATE, UPPER BYPASS, RELEASE LATCH	1
17	1823913	FC3-6903-000	SCREW, PHILLIPS HX HD W/SEMS, M3 X 8	8
18	7715379	FC3-6990-000	SPRING, STEERING IDLER ROLLERS	2



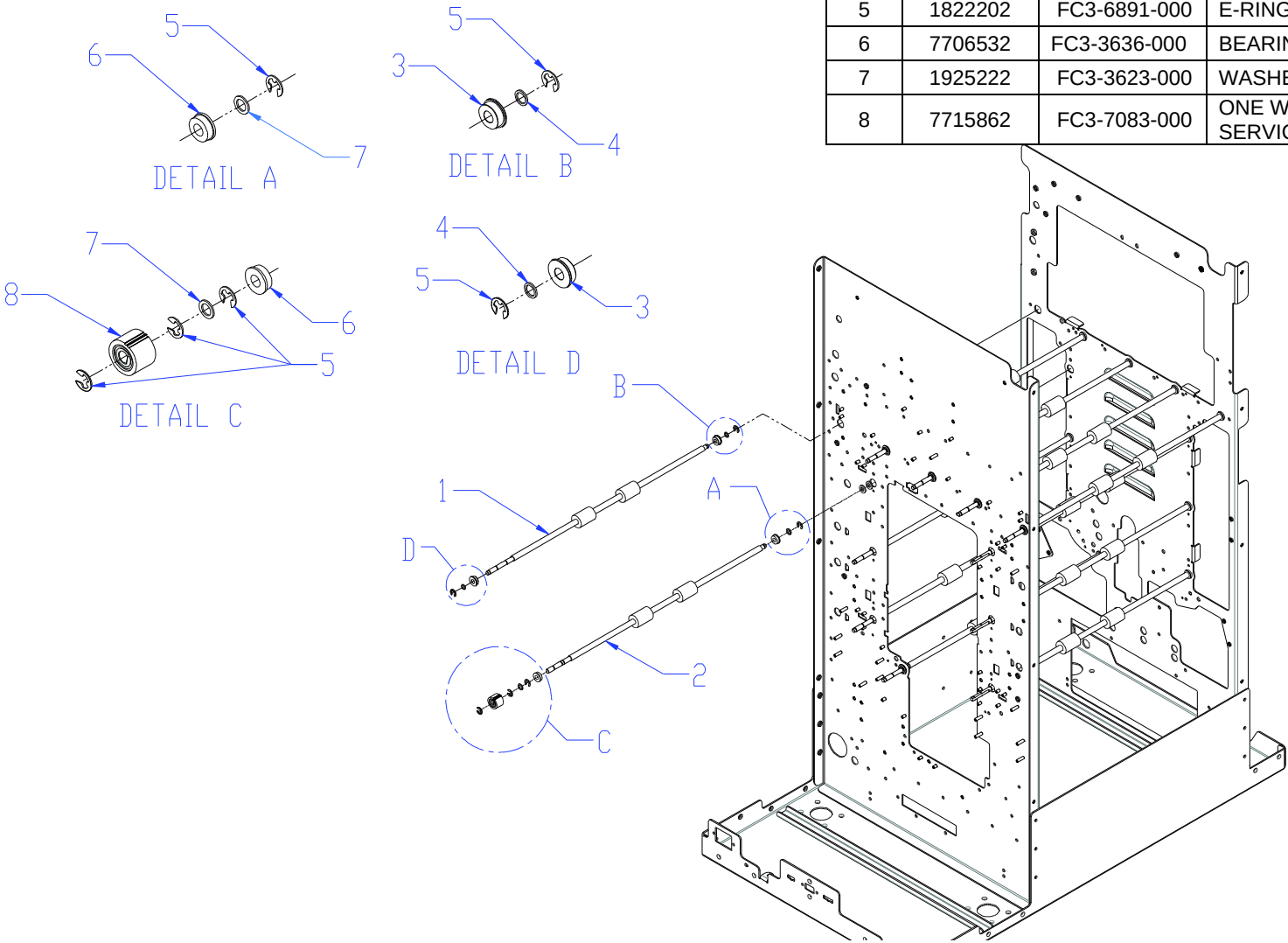
PL 2.3. Frame Assembly- Rear Side



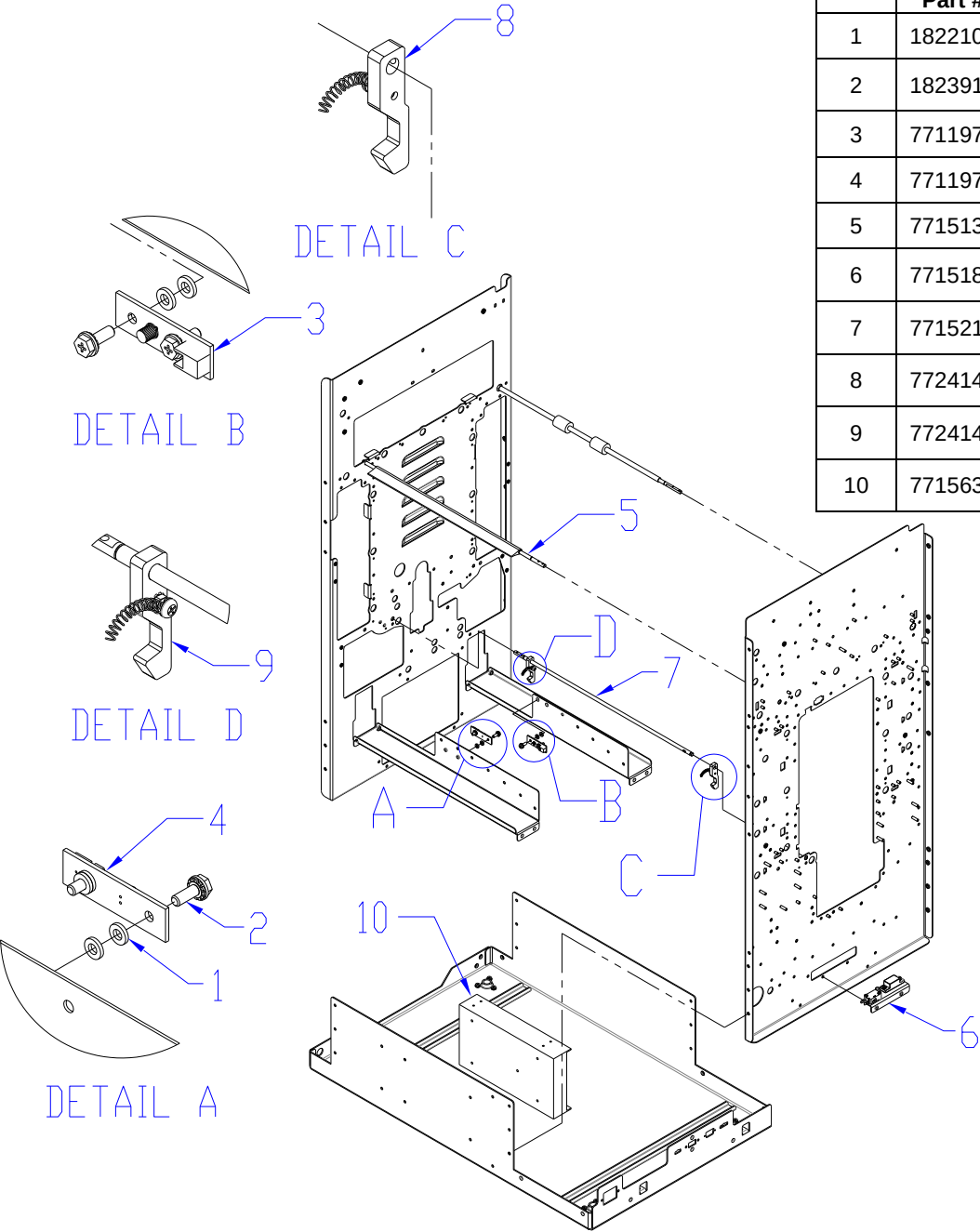
ITEM	GBC Part #	Canon Part #	DESCRIPTION	QTY
1	1821209	FC3-6872-000	Snap-in Bearing, 6mm ID	2
2	1821607	FC3-6878-000	SCREW, PHILIPS PAN HD M4X20	2
3	1821611	FC3-6879-000	SCREW, PHILLIPS HD W/SEMS, M3X10	2
4	1822005	FC3-6885-000	WASHER, FLAT, 6.025 X 8 X 0.75	2
5	1822202	FC3-6891-000	E-RING, JE-5	7
6	1823910	FC3-6901-000	SCREW, PHILLIPS HX HD W/SEMS M4 X 14	1
7	1824001	FC3-6904-000	NUT, KEPS M4	32
8	1825501	FC3-6909-000	RETAINING RING, 6MM SHAFT	15
9	1902863	FC3-3618-020	SCREW, MACHINE PAN #4-40X15/32 PHILLIPS	2
10	1925044	FC3-3683-020	WSHR, .192 ID X .625 OD X .060 T	20
11	1952208	FC3-3709-000	SPACER, TIMING BELT IDLERS, BRONZE	4
12	1954011	FC3-3714-000	GROMMET, 3/8 I.D X 1/2 O.D	11
13	1954032	FC3-3715-000	GROMMET, 1 1/4 I.D. X 1 1/2 O.D.	1
14	7710392	FC3-6618-000	ELCB, 10A, MITSUBISHI	1
15	7712703	FC3-6916-000	WIRE HEADER CONNECTOR, 2 POS	6
16	7714679	FC3-6917-000	GROUND STRAP, M4	1
17	7715185	FC3-6946-000	BRACKET, PUNCH MODULE MOUNT	2
18	7715383	FC3-6993-000	ROLLER, IDLER, DRIVE ASSEMBLY	4
19	7715390	FC3-6995-000	WIRE CLAMP, EDGE	1
20	7715445	FC3-6996-000	WIRE CLAMP, EDGE, SMALL	2
21	7715643	FC3-7051-000	SOLENOID, BRACKET, DIVERter, SUB ASSEMBLY	1
22	7715818	FC3-7071-000	WIRE SADDLE, MEDIUM, LOCKING TOP, V-0	14
23	7715819	FC3-7072-000	WIRE SADDLE, LARGE, LOCKING TOP, V-0	7
24	7715817	FC3-7070-000	WIRE SADDLE, SMALL, LOCKING TOP, V-0	32

PL 2.4. Frame Assembly- Drive Rollers

ITEM	GBC Part #	Canon Part #	DESCRIPTION	QTY
1	7715093	FC3-6934-000	ROLLER ASSEMBLY, DRIVE (USED FOR ALL ROLLERS EXCEPT N2)	11
2	7715097	FC3-6935-000	ROLLER ASSEMBLY, ONE WAY CLUTCH DRIVE (USED IN N2 POSITION ONLY)	1
3	1821116	FC3-6870-000	BEARING, BALL, FLANGE 6X13X5, SUJ2	22
4	1822005	FC3-6885-000	WASHER, FLAT, 6.025 X 8 X 0.75	22
5	1822202	FC3-6891-000	E-RING, JE-5	26
6	7706532	FC3-3636-000	BEARING BALL FLANGE	2
7	1925222	FC3-3623-000	WASHER FLAT, 1/4X3/8X1/32	2
8	7715862	FC3-7083-000	ONE WAY CLUTCH SUB ASSEMBLY, SERVICE	1

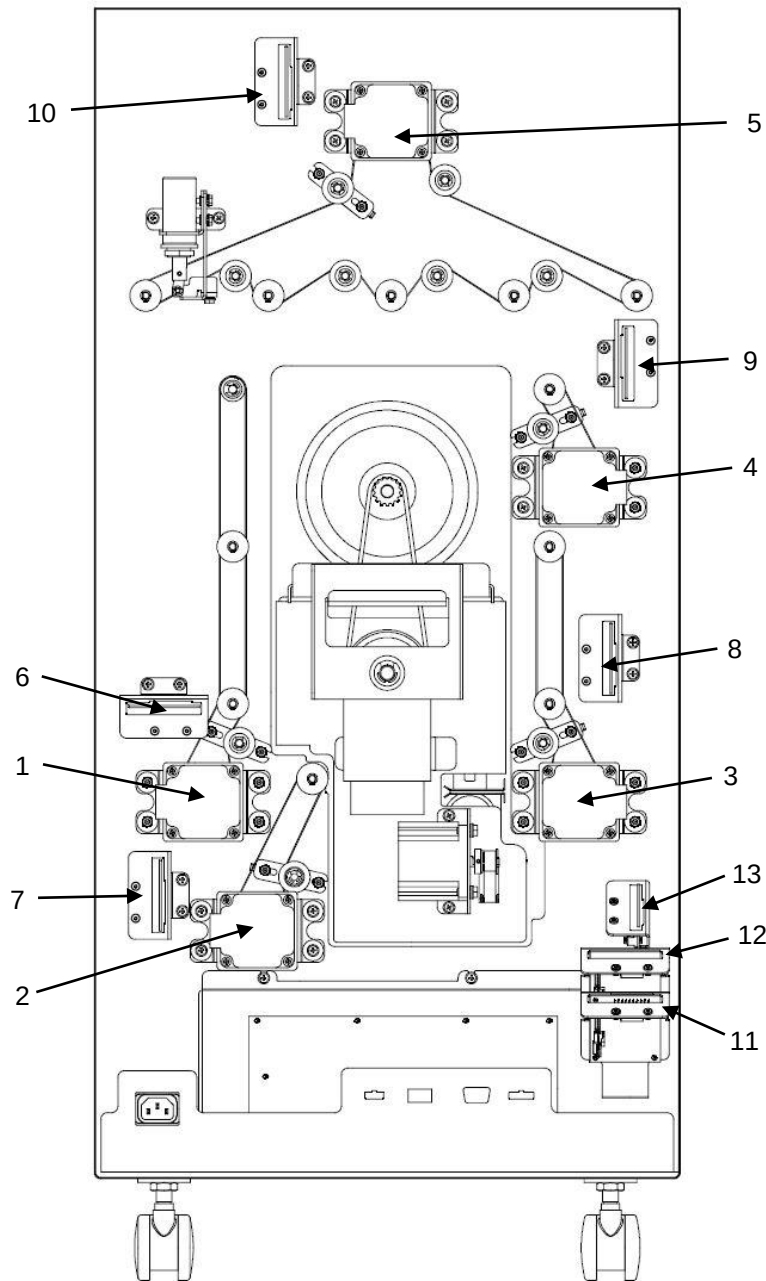


PL 2.5. Frame Assembly- Internal Parts



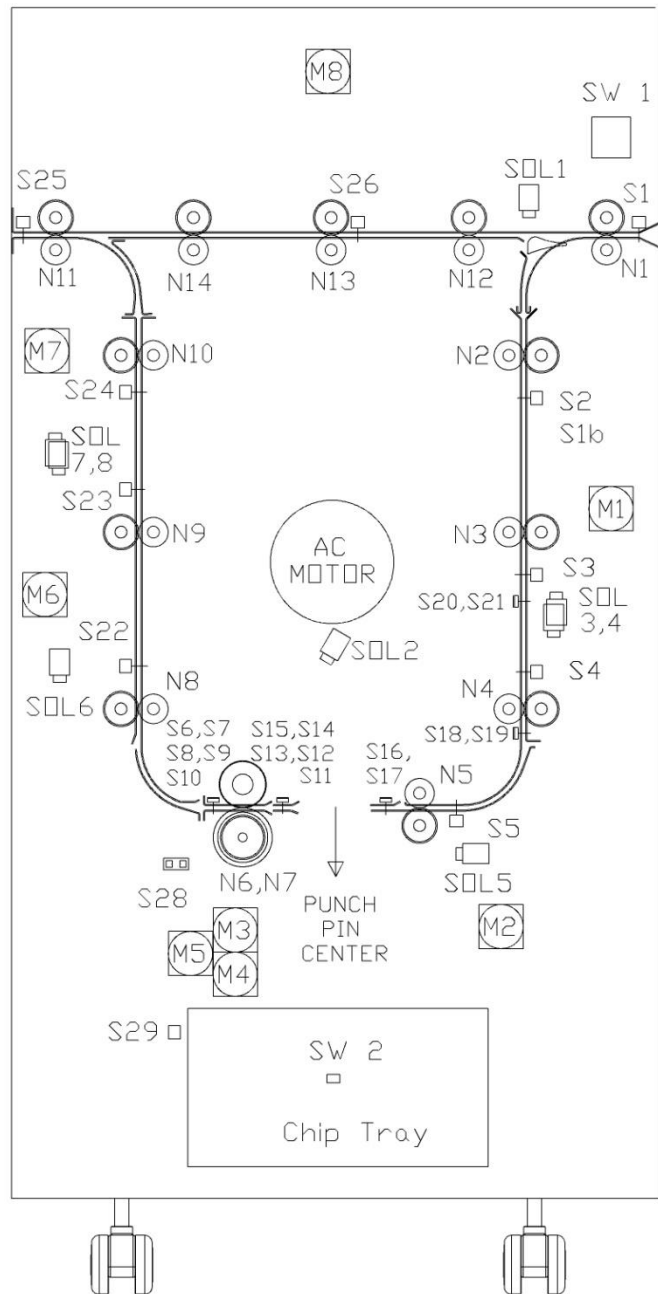
ITEM	GBC Part #	Canon Part #	DESCRIPTION	QTY
1	1822108	FC3-6888-000	WASHER, FLAT, 4.1X8X1.5	8
2	1823911	FC3-6902-000	SCREW, PHILLIPS HX HD W/SEMS M4 X 10	4
3	7711970	FC3-6914-000	EMITTER	1
4	7711973	FC3-6915-000	RECEIVER	1
5	7715131	FC3-6939-000	BYPASS DIVERTER	1
6	7715186	FC3-6947-000	CHIP TRAY SENSOR MOUNT ASSEMBLY	1
7	7715213	FC3-6954-000	SHAFT, ACCEL IDLER LATCH	1
8	7724141		LATCH, ASSEMBLY , REAR, ACCEL IDLER PANEL	1
9	7724140		LATCH, ASSEMBLY, FRONT, ACCEL IDLER PANEL	1
10	7715637	FC3-7047-000	POWER SUPPLY, 24V, MW SP 480,	1

PL 2.6. Frame Assembly- Motors and Motor Drivers



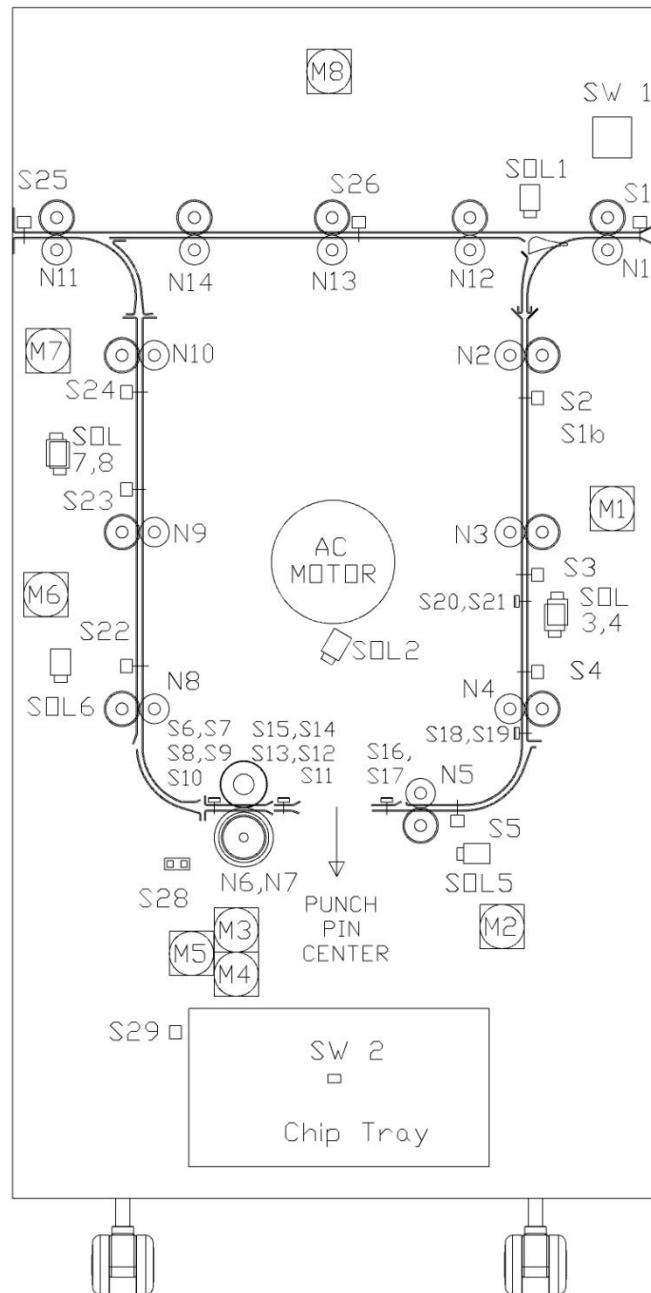
ITEM	GBC Part #	Canon Part #		DESCRIPTION	QTY
1	7715159	FC3-6943-000	M1	Entrance motor STEPPER AND MOUNT ASSEMBLY	1
2	7715159	FC3-6943-000	M2	Accel motor STEPPER AND MOUNT ASSEMBLY	1
3	7715159	FC3-6943-000	M6	Exit motor STEPPER AND MOUNT ASSEMBLY	1
4	7715159	FC3-6943-000	M7	Decel motor STEPPER AND MOUNT ASSEMBLY	1
5	7715159	FC3-6943-000	M8	Bypass motor STEPPER AND MOUNT ASSEMBLY	1
6	7715275	FC3-6968-000	DRV M1	M1 Stepper Driver DRIVER AND BRACKE ASSEMBLY, TWO PHASE	1
7	7715275	FC3-6968-000	DRV M2	M2 Stepper Driver DRIVER AND BRACKE ASSEMBLY, TWO PHASE	1
8	7715275	FC3-6968-000	DRV M6	M6 Stepper Driver DRIVER AND BRACKE ASSEMBLY, TWO PHASE	1
9	7715275	FC3-6968-000	DRV M7	M7 Stepper Driver DRIVER AND BRACKE ASSEMBLY, TWO PHASE	1
10	7715275	FC3-6968-000	DRV M8	M8 Stepper Driver DRIVER AND BRACKE ASSEMBLY, TWO PHASE	1
11	7715275	FC3-6968-000	DRV M3	M3 Stepper Driver DRIVER AND BRACKE ASSEMBLY, TWO PHASE	1
12	7715275	FC3-6968-000	DRV M4	M4 Stepper Driver DRIVER AND BRACKE ASSEMBLY, TWO PHASE	1
13	7715275	FC3-6968-000	DRV M5	M5 Stepper Driver DRIVER AND BRACKE ASSEMBLY, TWO PHASE	1
SEE PL 4.6 FOR STEPPER MOTORS M3, M4 AND PL 4.7 FOR STEPPER MOTOR M5					

PL 2.7. Frame Assembly- Sensors



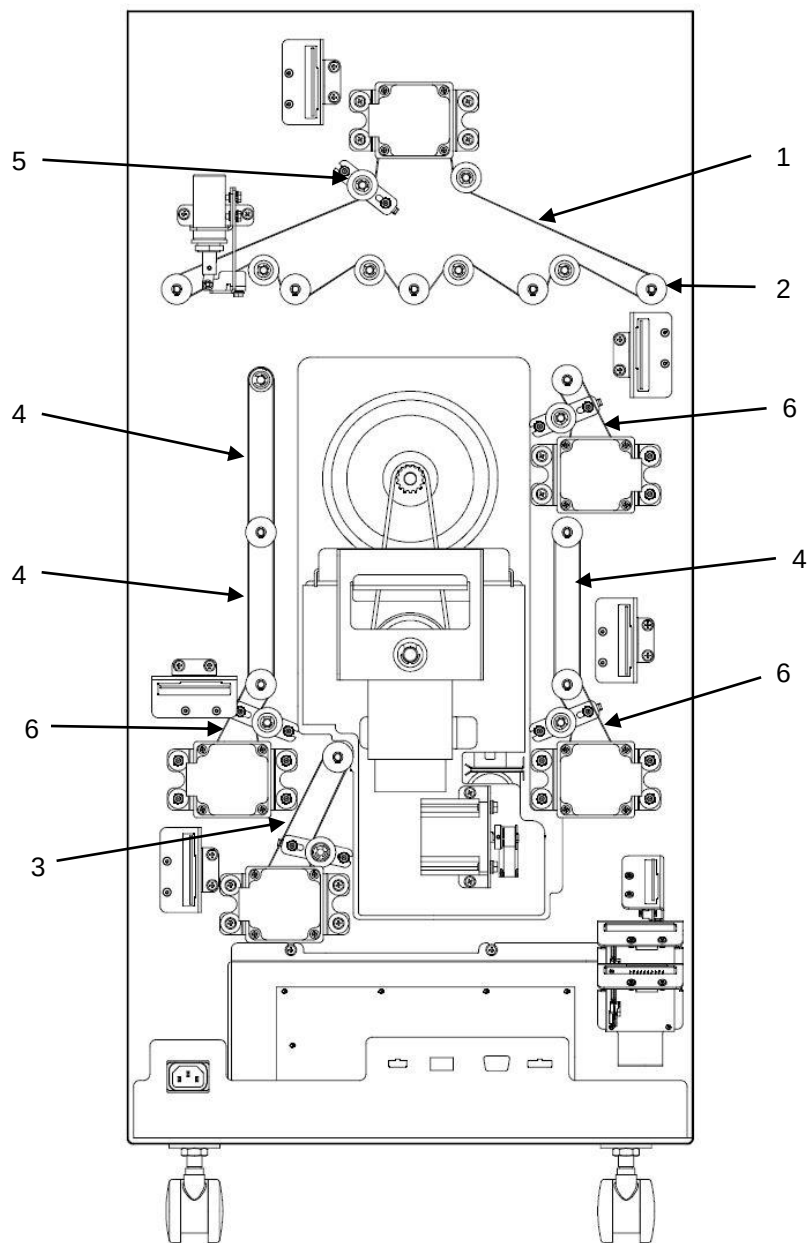
ITEM	GBC Part #	Canon Part #		DESCRIPTION	QTY
1	7715627	FC3-7042-000	S1	Entrance Sensor, S1	1
2	7715291	FC3-6969-000	S2	Entrance Sensor, Top	1
3	7715291	FC3-6969-000	S3	Entrance Sensor, Middle	1
4	7715291	FC3-6969-000	S4	Entrance Sensor, Bottom	1
5	7715291	FC3-6969-000	S5	Accel Sensor	1
6	7715692	FC3-7060-000	S6 S7 S8 S9 S10	Skew Sensor Board	1
7	7718567	FC3-7434-000	S11 S12 S13 S14 S15	Alignment Sensor Board, Switchable	1
8	7724178	FC3-7062-000	S16 S17	Backage Sensor Board	1
9	7724178	FC3-7062-000	S18 S19	Mid Punch Large, Sensor Board Backage Sensor Board	1
10	7724178	FC3-7062-000	S20 S21	Mid Punch X- Large, Sensor Board Backage Sensor Board	1
11	7715291	FC3-6969-000	S22	Exit Sensor, Bottom	1
12	7715291	FC3-6969-000	S23	Exit Sensor, Middle	1
13	7715291	FC3-6969-000	S24	Exit Sensor, Top	1
14	7715291	FC3-6969-000	S25	Exit Sensor	1
15	7715291	FC3-6969-000	S26	Bypass Sensor, Middle	1
16	7715597	FC3-7039-000	S28	Align Home Sensor	1
17	7711970	FC3-6914-000	S29	Chip Level Sensor - Emitter	1
	7711973	FC3-6915-000	S29	Chip Level Sensor - Receiver	1
18	7715774	FC3-7063-000	S1B	Clear Cover Sensor - Emitter	1
	7711973	FC3-6915-000	S1B	Clear Cover Sensor - Receiver	1

PL 2.8. Frame Assembly- Solenoids / Switches



ITEM	GBC Part #	Canon Part #		DESCRIPTION	QTY
1	7715813		SOL 1	DIVERTER SUBASSEMBLY	1
2	7715020	FC3-6920-000	SOL 2	PUNCH CLUTCH	1
3	7724133		SOL 3	ENTRANCE IDLER SOLENOID, MIDDLE	1
4	7724133		SOL 4	ENTRANCE IDLER SOLENOID, BOTTOM	1
5	7724133		SOL 5	ACCELERATION ROLLER SOLENOID	1
6	7724133		SOL 6	EXIT IDLER SOLENOID, BOTTOM	1
7	7724133		SOL 7	EXIT IDLER SOLENOID, MIDDLE	1
8	7724133		SOL 8	EXIT IDLER SOLENOID, TOP	1
9	7610501	FC3-3725-000	SW1	FRONT DOOR INTERLOCK SWITCH	1
10	7715186	FC3-6947-000	SW2	CHIP TRAY HOME SWITCH ASSEMBLY	1

PL 2.9. Frame Assembly- Belts

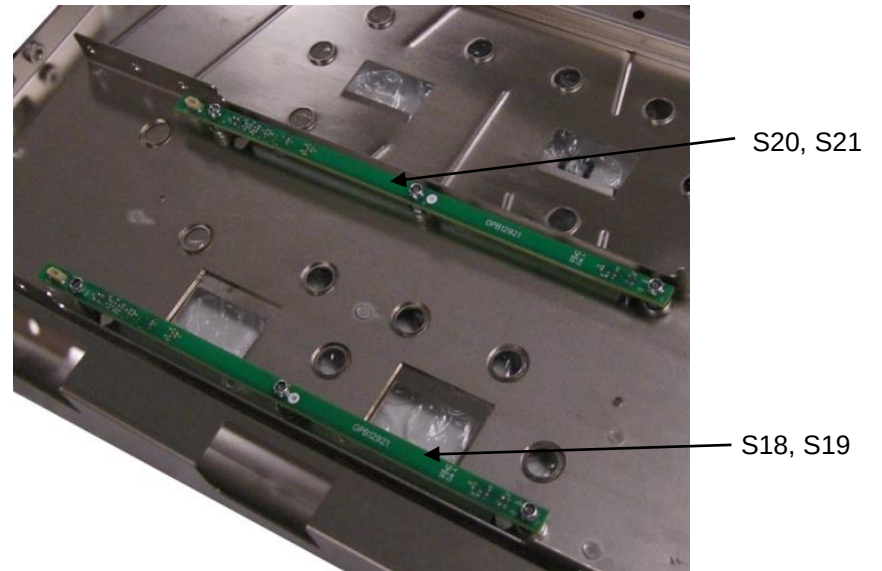
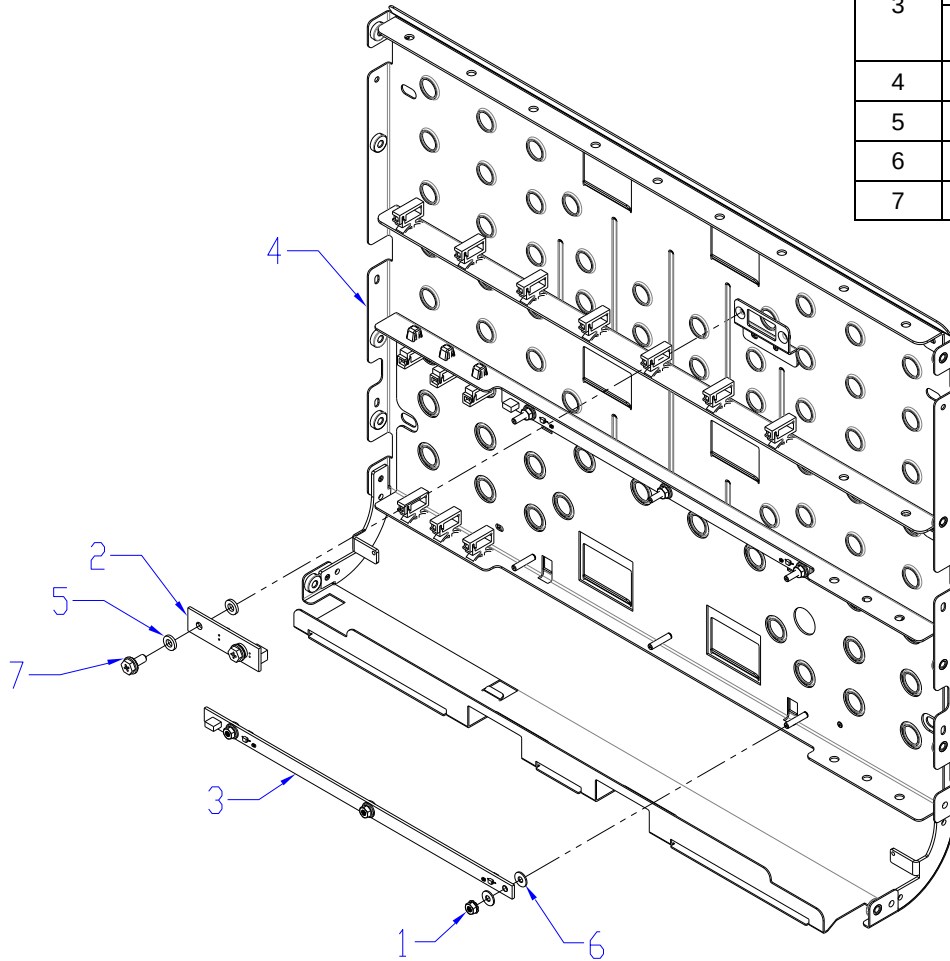


ITEM	GBC Part #	Canon Part #	DESCRIPTION	QTY
1	7715202	FC3-6949-000	BELT, 534T, 2MM 2GT	1
2	7715204	FC3-6950-000	PULLEY,TIMING,2MM 2GT,30T	14
3	7715206	FC3-6951-000	BELT, 179T, 2MM 2GT	1
4	7715243	FC3-6963-000	BELT, 150 T, 2MM 2GT	3
5	7715245	FC3-6964-000	TENSIONER ASSEMBLY	5
6	7715246	FC3-6965-000	BELT, 134T, 2MM 2GT	3

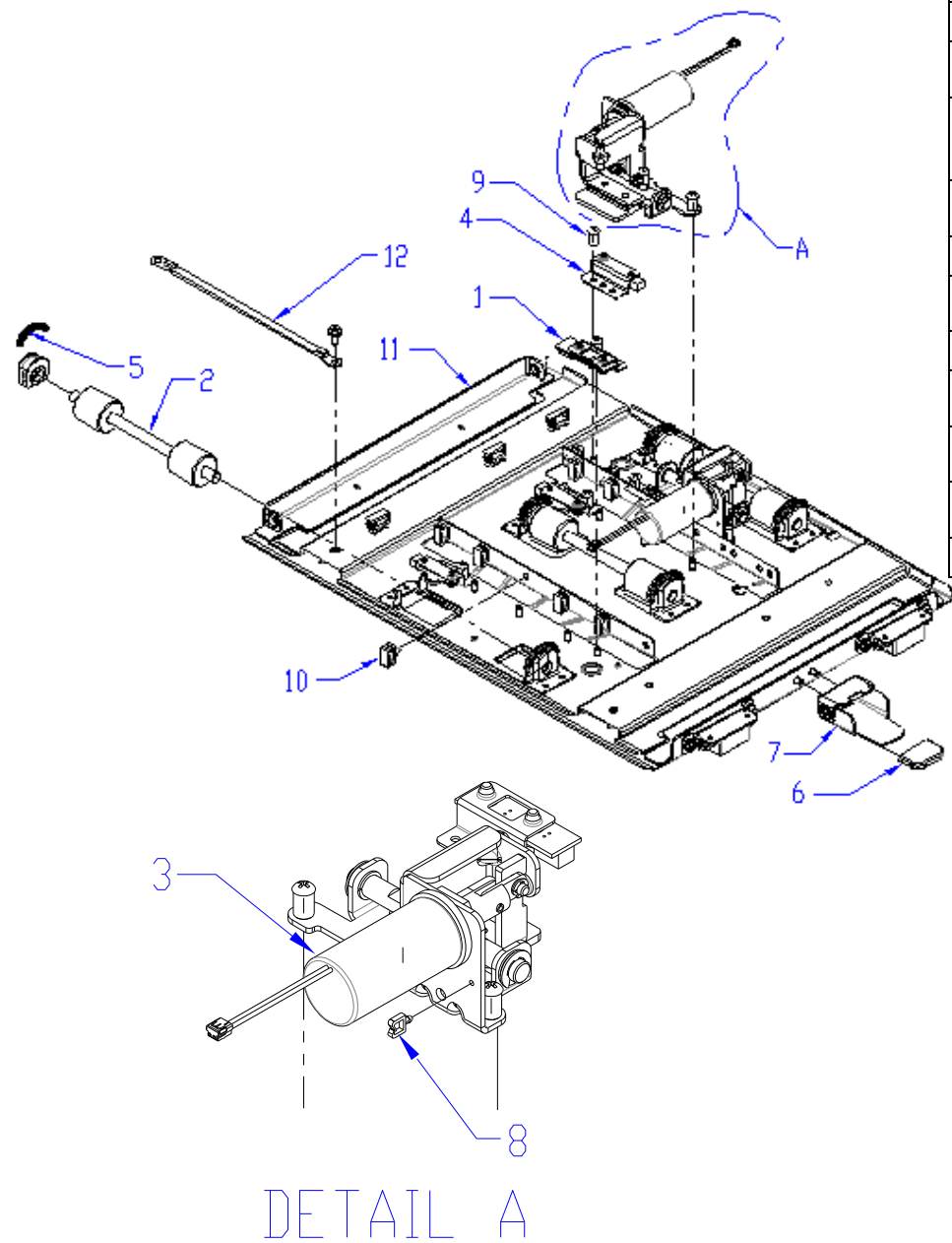
Paper Path

PL 3.1. Paper Path- Entrance Drive Panel

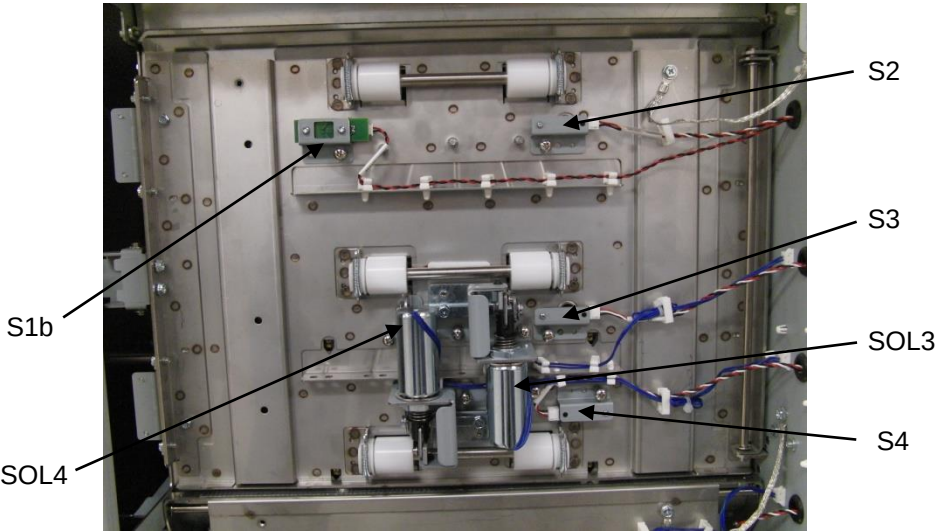
ITEM	GBC Part #	Canon Part #		DESCRIPTION	QTY
1	1824002	FC3-6905-000		NUT, KEPS, M3	6
2	7711973	FC3-6915-000	S1b	RECEIVER	1
3	7724178	FC3-7062-000	S18 S19	MID PUNCH, LARGE, SENSOR BOARD BOARD, BACKGAGE SENSOR	1
	7724178	FC3-7062-000	S20 S21	MID PUNCH, X LARGE, SENSOR BOARD BOARD, BACKGAGE SENSOR	1
4	7715881	FC3-7085-000		PANEL WELDMENT, DRIVE, ENTRANCE	1
5	1822108	FC3-6888-000		WASHER, FLAT, 4.1X 8X1.5	4
6	1822117	FC3-6890-000		WASHER, 3.2ID, 8OD, 0.75MM THICK	12
7	1823903	FC3-6898-000		SCREW, PHILLIPS, HX HD M4X8	2



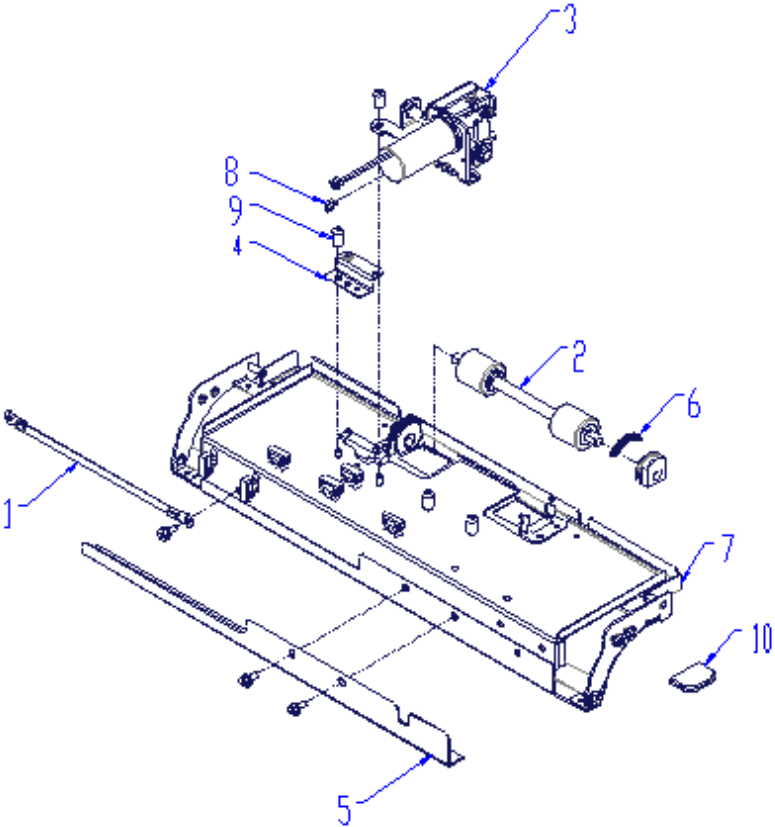
PL 3.2. Paper Path- Entrance Idler Panel



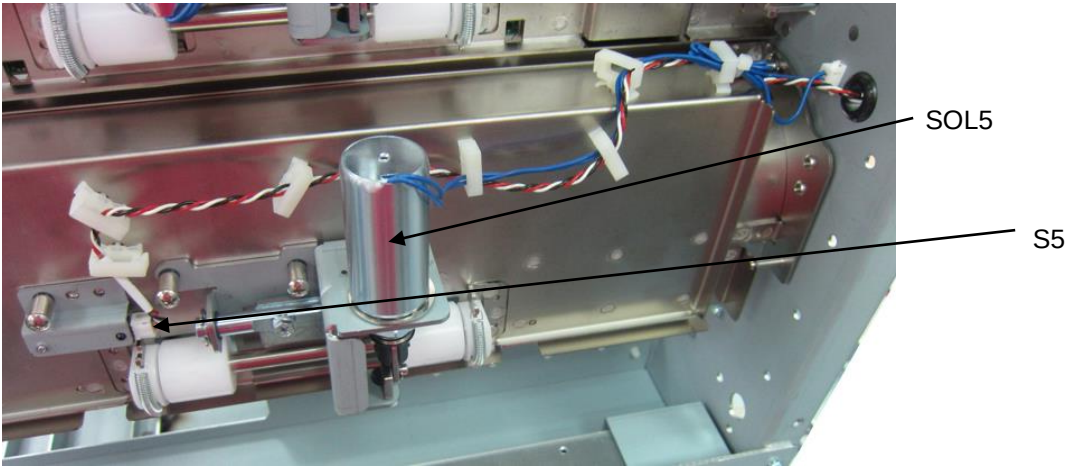
ITEM	GBC Part #	Canon Part #		DESCRIPTION	QTY
1	7711970	FC3-6914-000	S1b	EMITTER	1
2	7718560	FC3-7433-000		ROLLER ASSEMBLY, IDLER	3
3	7724133		SOL3 SOL4	MODULE,SOLENOID,DISENGAGING ROLLER	2
4	7715291	FC3-6969-000	S2 S3 S4	SENSOR AND BRACKET ASSEMBLY	3
5	7717410			SPRING,TRANSPORT IDLR ROLLER	6
6	7715824	FC3-7074-000		CAP, RUBBER	1
7	7715384			HANDLE ASSEMBLY, IDLER PANELS	1
8	7715625	FC3-7041-000		WIRE SADDLE, SHORT	2
9	7715629	FC3-7041-000		SCREW, BARREL, M4, 7MM DEEP	13
10	7715639	FC3-7048-000		WIRE SADDLE,SMALL,SIDE OPEN	11
11	7715883	FC3-7087-000		PANEL WELDMENT,IDLER,ENTRANCE	1
12	7714679	FC3-6917-000		GROUND STRAP, M4	1



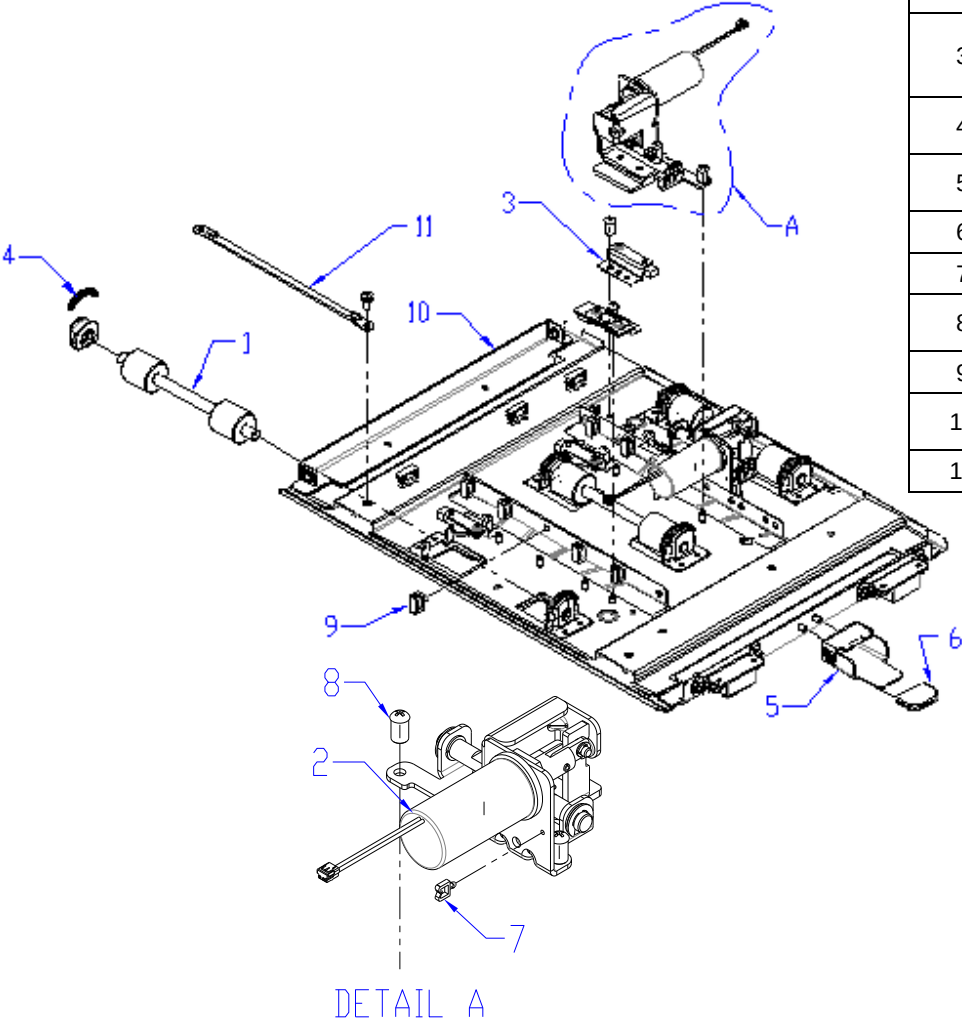
PL 3.3. Paper Path- Acceleration Roller Idler



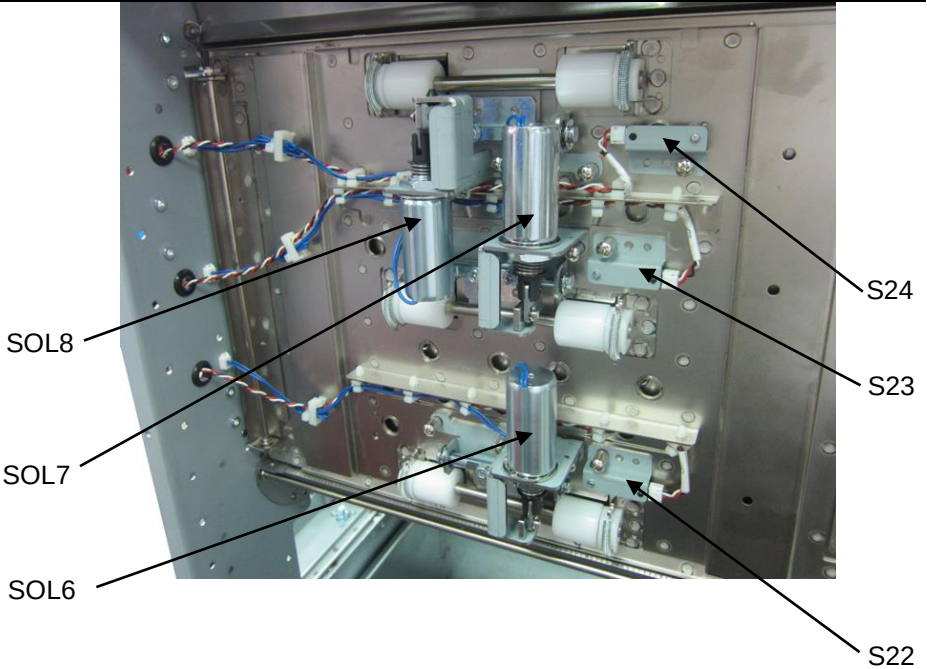
ITEM	GBC Part #	Canon Part #		DESCRIPTION	QTY
1	7714679	FC3-6917-000		GROUND STRAP, M4	1
2	7718560	FC3-7433-000		ROLLER ASSEMBLY, IDLER	3
3	7715223	FC3-6959-000	SOL5	MODULE, SOLENOID, DISENGAGING ROLLER	1
4	7715291	FC3-6969-000	S5	SENSOR AND BRACKET ASSEMBLY	1
5	7718626	FC3-7452-000		BRUSH PLATE, WITH BRUSH	1
6	7717410	FC3-6991-000		SPRING, TRANSPORT IDLER ROLLER	2
7	7718627	FC3-7453-000		PANEL WELDMENT, IDLER, ENTRANCE	1
8	7715625	FC3-7041-000		WIRE SADDLE, SHORT	1
9	7715629	FC3-7043-000		SCREW, BARREL, M4, 7MM DEEP	1
10	7715824	FC3-7074-000		RUBBER, RAIN BLUE	1



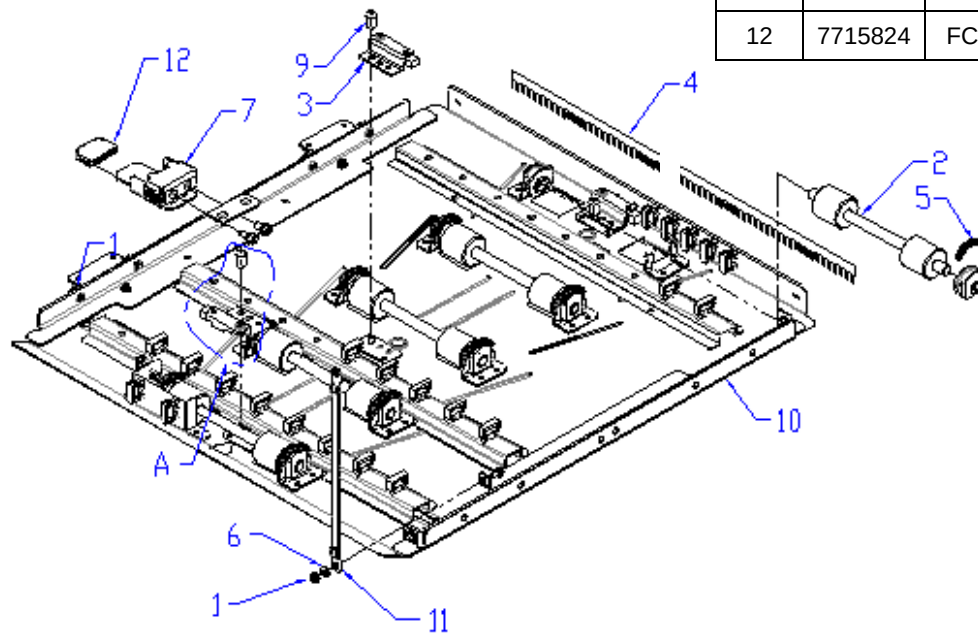
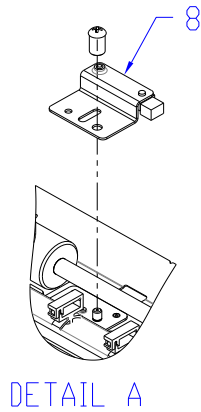
PL 3.4. Paper Path- Exit Idler Panel



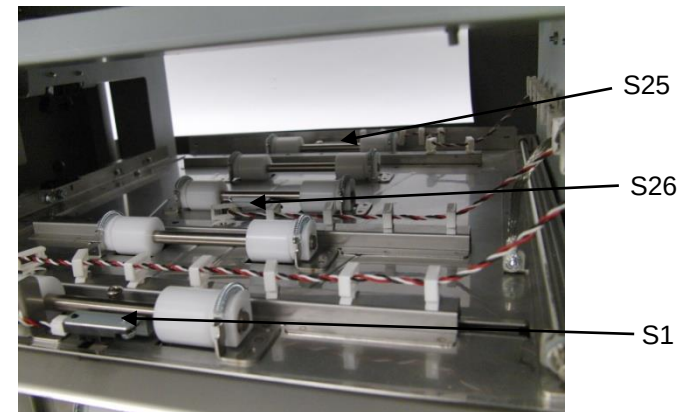
ITEM	GBC Part #	Canon Part #		DESCRIPTION	QTY
1	7718560	FC3-7433-000		ROLLER ASSEMBLY, IDLER	3
2	7724134		SOL6 SOL7 SOL8	MODULE,SOLENOID, DISENGAGING ROLLER	3
3	7715291	FC3-6969-000	S22 S23 S24	SENSOR AND BRACKET ASSEMBLY	3
4	7717410			SPRING,TRANSPORT IDLER ROLLERS	6
5	7715384			HANDLE ASSEMBLY, IDLER PANELS	1
6	7715824	FC3-7074-000		CAP, RUBBER, RAIN BLUE	1
7	7715625	FC3-7041-000		WIRE SADDLE, SHORT	3
8	7715629	FC3-7043-000		SCREW,BARREL,M4,7MM DEEP	12
9	7715639	FC3-7048-000		WIRE SADDLE,SM,SIDE OPEN	8
10	7715884	FC3-7088-000		PANEL WELDMNT, IDLER, EXIT, SERVICE	1
11	7714679	FC3-6917-000		GROUND STRAP, M4	1



PL 3.5. Paper Path- Upper Bypass Panel

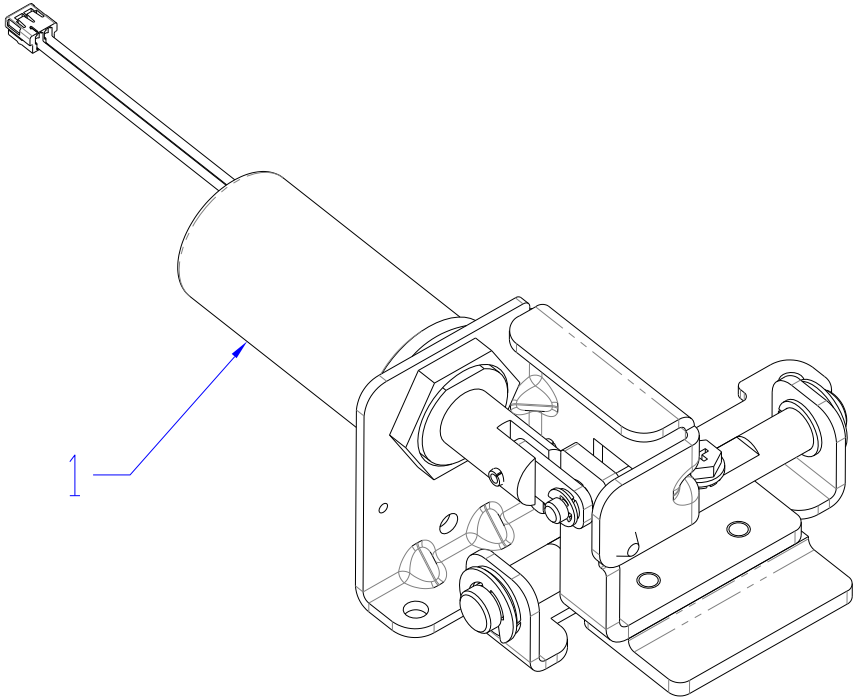


ITEM	GBC Part #	Canon Part #		DESCRIPTION	QTY
1	1824002	FC3-6905-000		NUT, KEPS, M3	1
2	7718560	FC3-7433-000		ROLLER ASSEMBLY, IDLER	5
3	7715291	FC3-6969-000	S25 S26	SENSOR AND BRACKET ASSEMBLY	2
4	7718594	FC3-7450-000		BRUSH, ANTI-STATIC	1
5	7717410			SPRING, TRANSPORT IDLER ROLLER	10
6	1822117	FC3-6890-000		WASHER, 3.2ID, 8OD, 0.75MM THICK	1
7	7715384			HANDLE ASSEMBLY, IDLER PANELS	1
8	7715627	FC3-7042-000	S1	SENSOR AND BRACKET ASSEMBLY,S1	1
9	7715629	FC3-7043-000		SCREW, BARREL, M4, 7MM DEEP	3
10	7715882	FC3-7086-000		PANEL WELDMENT, BYPASS, UPPER	1
11	7714679	FC3-6917-000		GROUND STRAP, M4	1
12	7715824	FC3-7074-000		CAP, RUBBER, RAIN BLUE	1



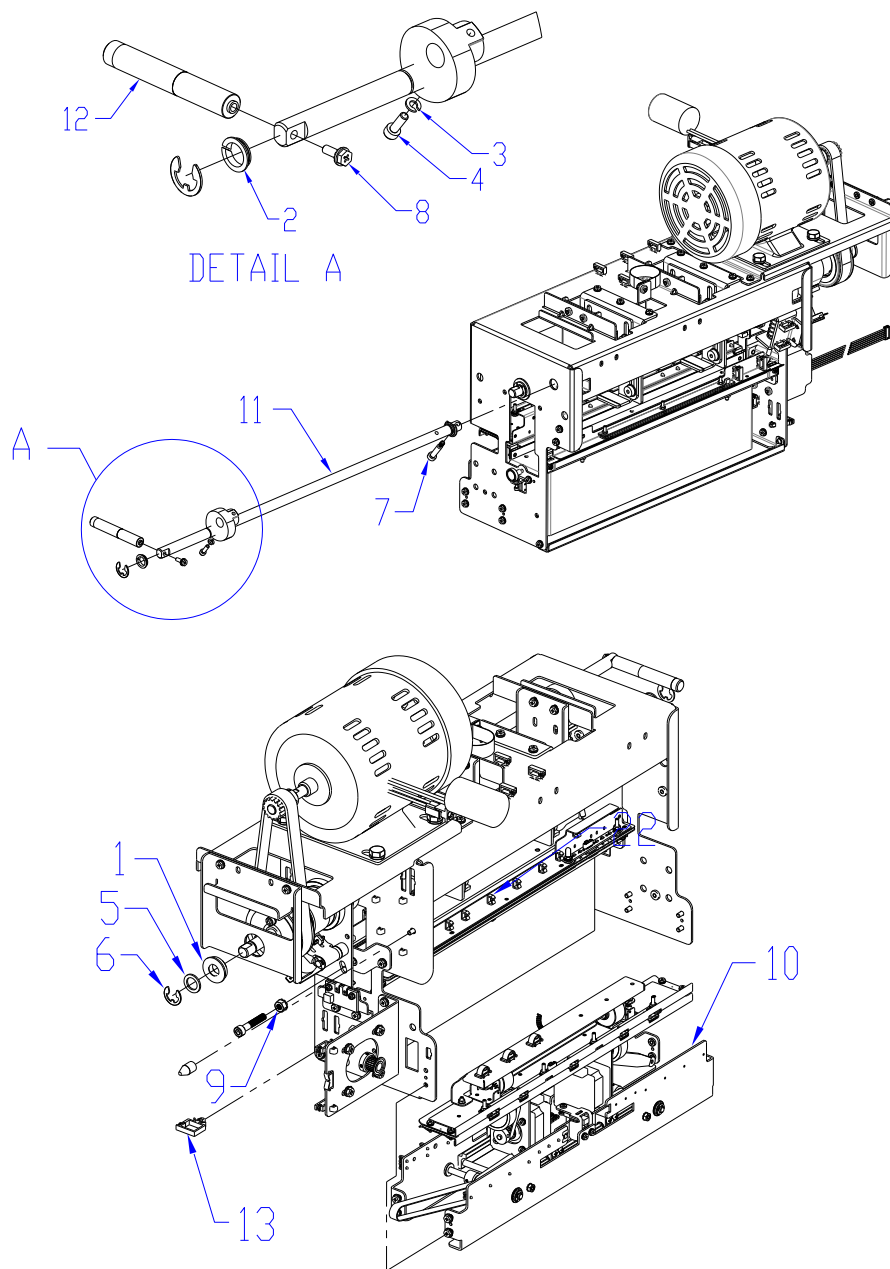
PL 3.6. Paper Path- Disengaging Roller Solenoid

ITEM	GBC Part #		Description	QTY
1	7724134	SOL 3 SOL 4 SOL 5 SOL 6 SOL 7 SOL 8	MODULE, SOLENOID, DISENGAGING ROLLER	6

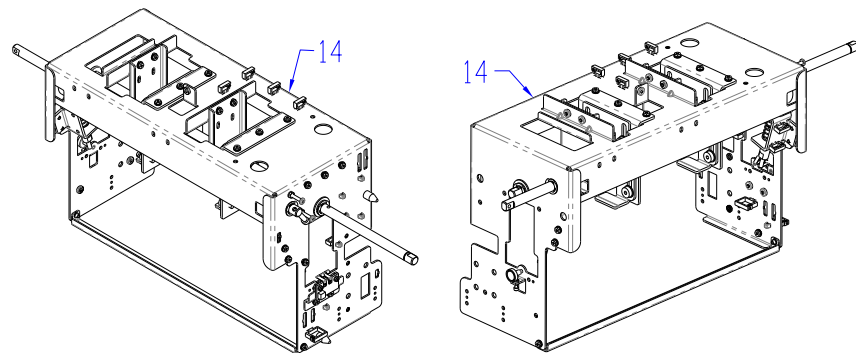


Punch Module

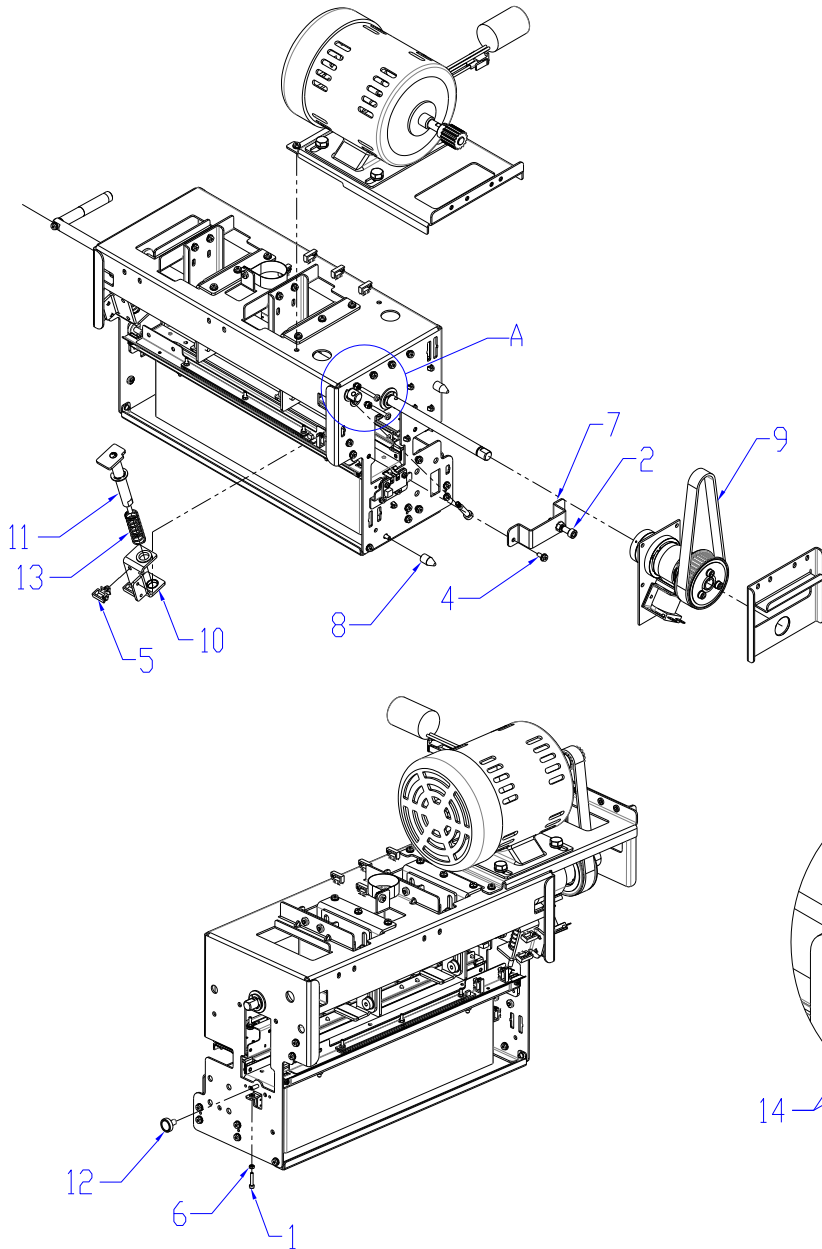
PL 4.1. Punch Module



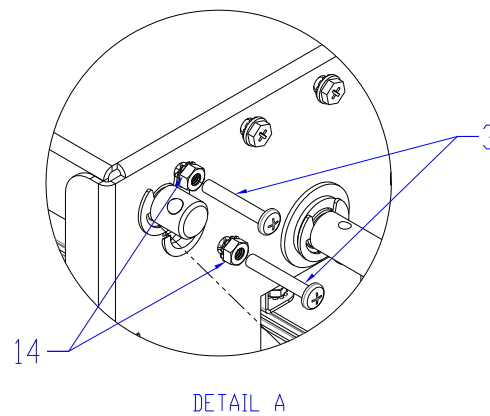
ITEM	GBC Part #	Canon Part #		DESCRIPTION	QTY
	7723650		115V	PUNCH MODULE, ASSEMBLY, 115V	1
	7723651		230V	PUNCH MODULE, ASSEMBLY, 230V	1
1	1821118	FC3-6871-000		BEARING,BALL,FLANGE,12X2 4X6,SUJ2	3
2	1821215	FC3-6873-000		BEARING, CLIP, 12MM	2
3	1821802	FC3-6882-000		Spring washer M4	2
4	1821532	FC3-6876-000		SCREW, SHCS, M4 X 12	2
5	1822016	FC3-6887-000		WASHER,NYLON, ID12.7, OD19, 1.5THK	2
6	1822205	FC3-6892-000		E-RING, JE-10	5
7	1823203	FC3-6893-000		SCREW, SOCKET, M5, 6MM SHOULDER	1
8	1823911	FC3-6902-000		SCREW, PHILLIPS W/SEMS M4X10	1
9	1824003	FC3-6906-000		NUT, KEPS, M6	1
10	7715033	FC3-6924-000		STEERING MODULE SUB ASSEMBLY	1
11	7715237	FC3-6960-000		SHAFT, DIE LOCK	1
12	7715820	FC3-7073-000		HANDLE, DIE LOCK	1
13	7715818	FC3-7071-000		WIRE SADDLE,MEDIUM,LOCK TOP,V-0	1
14	7715886	FC3-7090-000		PUNCH MODULE SHELL, SERVICE	1



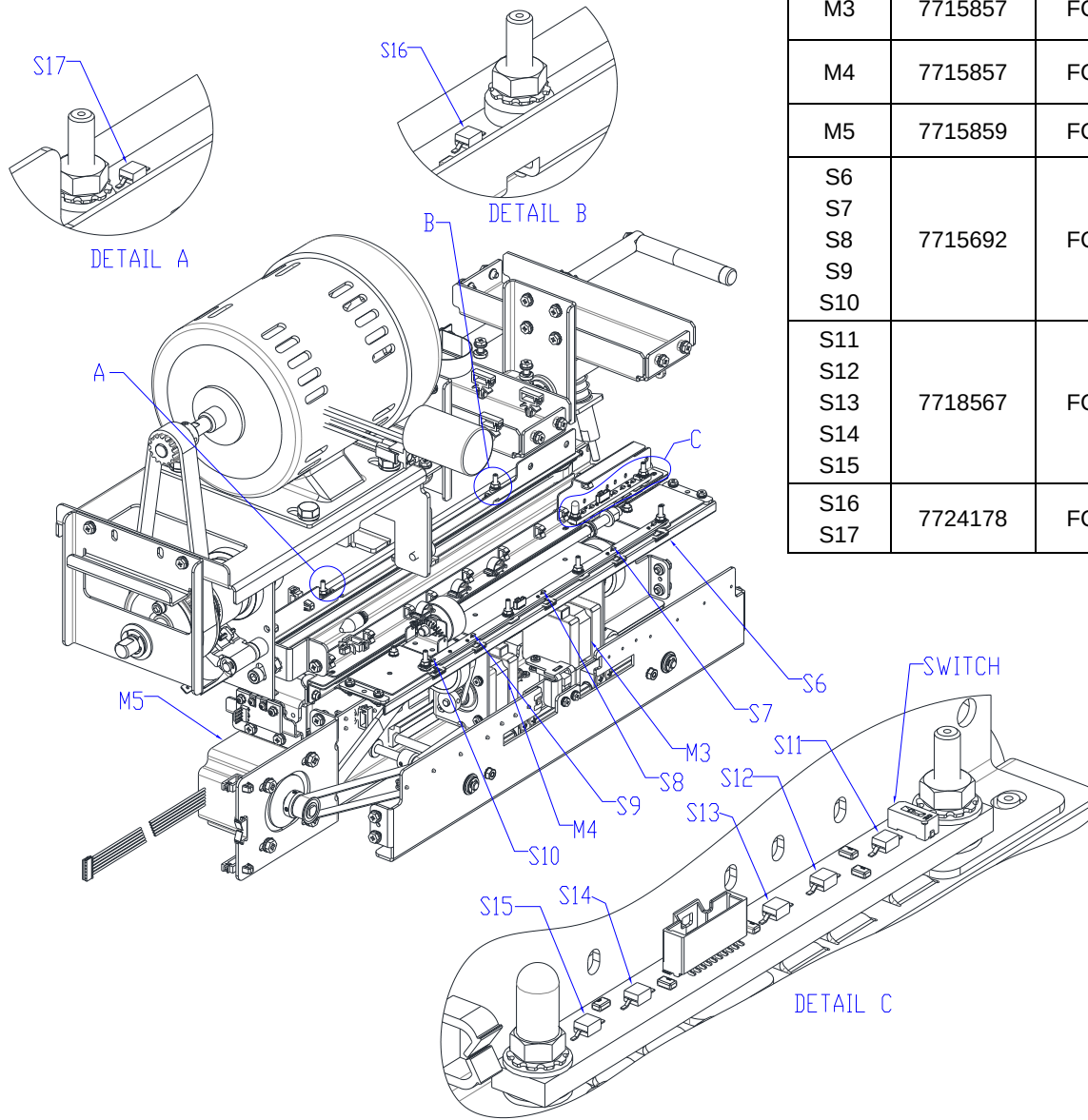
PL 4.2. Punch Module (continued)



ITEM	GBC Part #	Canon Part #		DESCRIPTION	QTY
1	1821514	FC3-6874-000		SHCS, M3X12	1
2	1821541	FC3-6877-000		SCREW, SOCKET HD,M6,35MM LONG	1
3	1821655	FC3-6880-000		SCREW, PHILLIPS, PAN HD, M4X25	2
4	1823903	FC3-6898-000		SCREW, PHILLIPS, HX HD M4X8	54
5	1825203	FC3-6908-000		WIRE SADDLE, SNAP TYPE, SMALL	2
6	1823701	FC3-6895-000		NUT, HEX, M3	1
7	7715030	FC3-6922-000		BRACKET, CLUTCH STUD	1
8	7715079	FC3-6931-000		MOUNT PIN, PUNCH MODULE	2
9	7715232		115V	BELT, TIMING, 82 GROOVE, 5MM HTD	1
	7715372		230V	BELT, TIMING, 80 GROOVE, 5MM HTD	1
10	7715238	FC3-6961-000		BRACKET & BEARING ASSEMBLY,DIE LOCK	2
11	7715239	FC3-6962-000		PLUNGER & STRIPPER ASSEMBLY, DIE LOCK	2
12	7715320	FC3-6975-000		MAGNET, DIE STOP	1
13	7715374	FC3-6987-000		SPRING, DIE LOCK RETURN	2
14	1824001	FC3-6904-000		NUT, KEPS M4	2



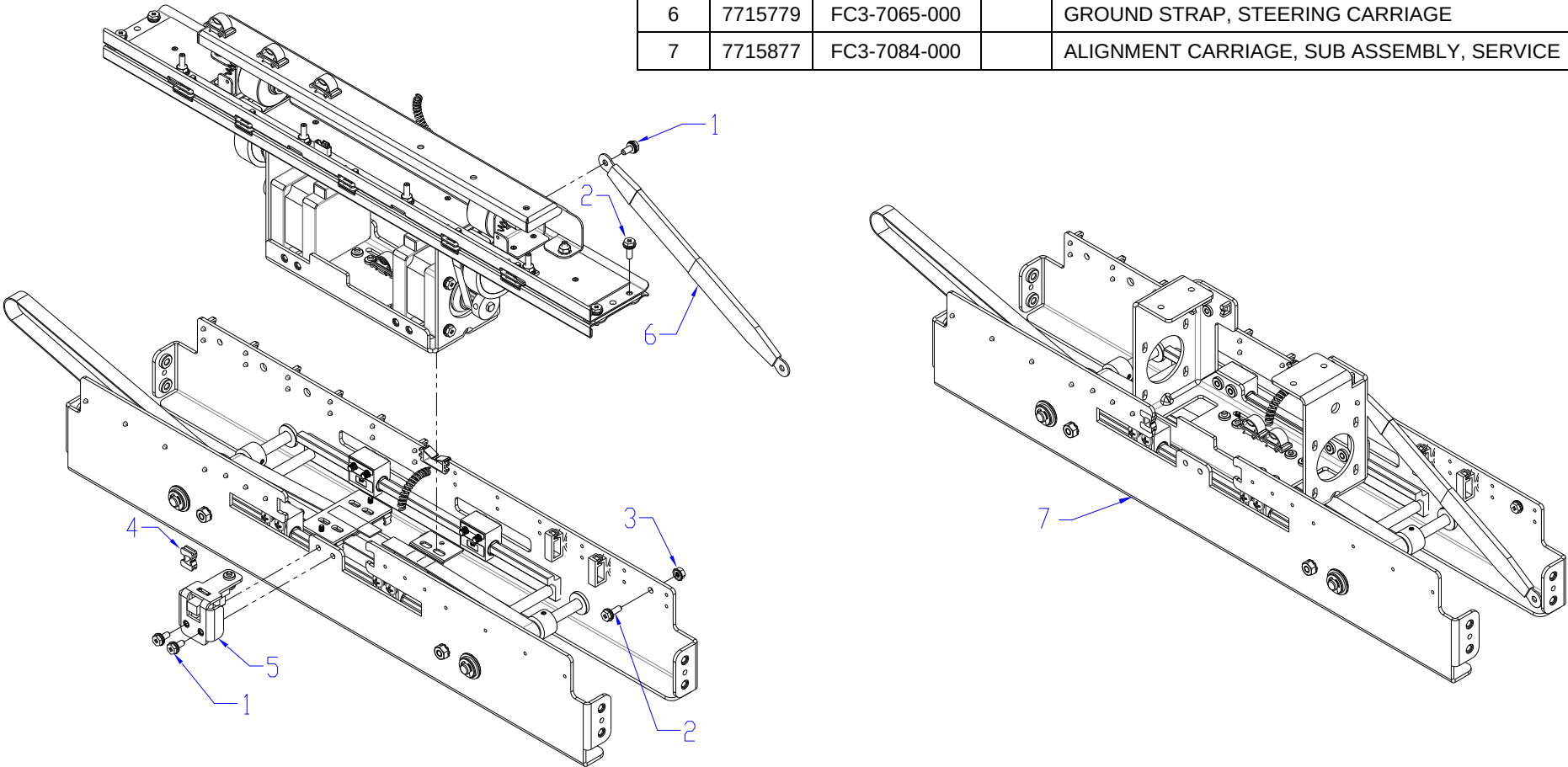
PL 4.3. Punch Module- Motors/Sensors



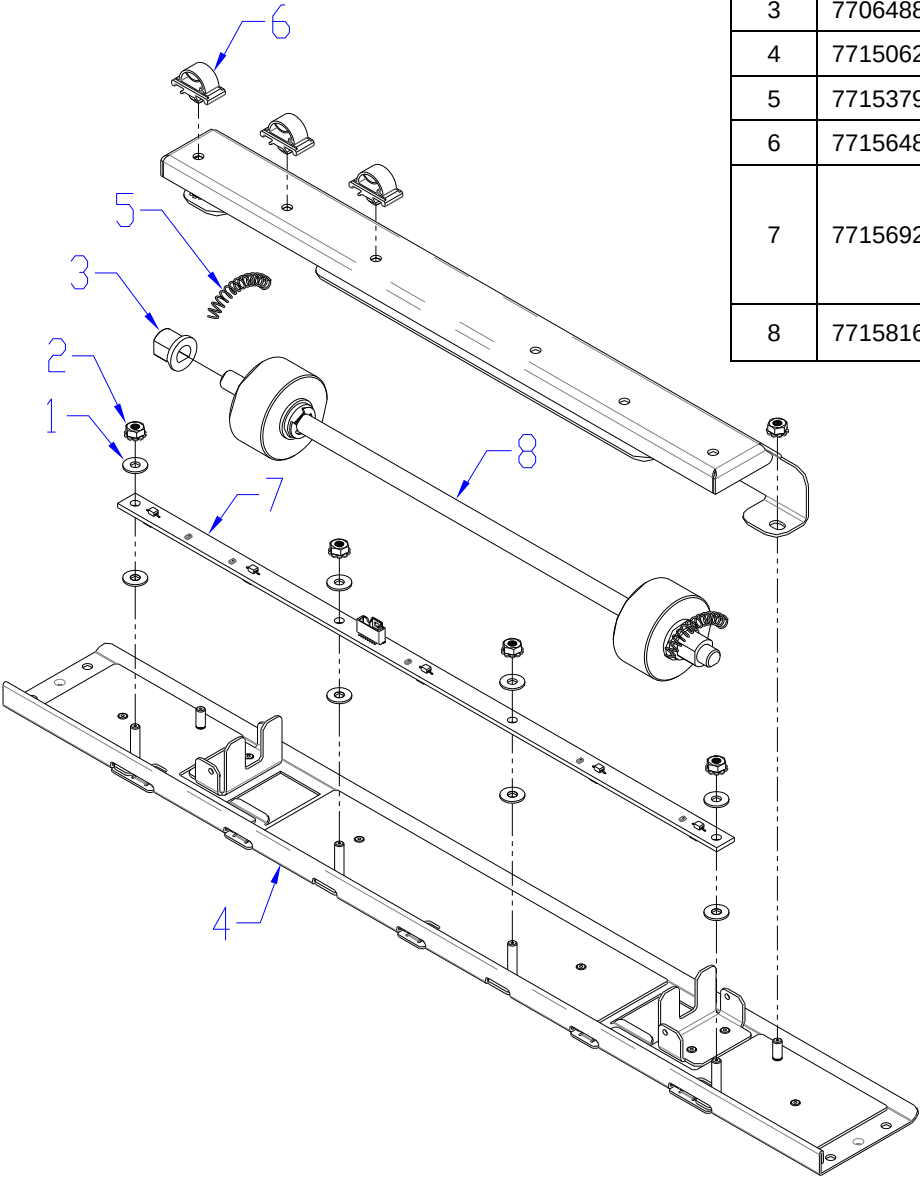
ITEM	Part #	Canon Part #	DESCRIPTION	QTY
M3	7715857	FC3-7079-000	Left / Front Steering Motor and Pulley.	1
M4	7715857	FC3-7079-000	Right / Rear Steering Motor and Pulley.	1
M5	7715859	FC3-7080-000	Stepper Motor and Pulley, Alignment, Service	1
S6 S7 S8 S9 S10	7715692	FC3-7060-000	Skew Sensor Board	1
S11 S12 S13 S14 S15	7718567	FC3-7434-000	Alignment Sensor Board, Switchable	1
S16 S17	7724178	FC3-7062-000	Backgage Sensor Board	1

PL 4.4. Punch Module- Steering Module

ITEM	GBC Part #	Canon Part #		DESCRIPTION	QTY
1	1823901	FC3-6897-000		SCREW, PHILLIPS HX HD W/SEMS, M3 X 6	4
2	1823913	FC3-6903-000		SCREW, PHILIPS-HEX HD W/EXT WASHER, M3 X 8	4
3	1824002	FC3-6905-000		NUT, KEPS, M3	1
4	7715445	FC3-6996-000		WIRE CLAMP, EDGE, SMALL	1
5	7715597	FC3-7039-000	S28	SENSOR, VEIN, BRACKET, SUB ASSEMBLY	1
6	7715779	FC3-7065-000		GROUND STRAP, STEERING CARRIAGE	1
7	7715877	FC3-7084-000		ALIGNMENT CARRIAGE, SUB ASSEMBLY, SERVICE	1

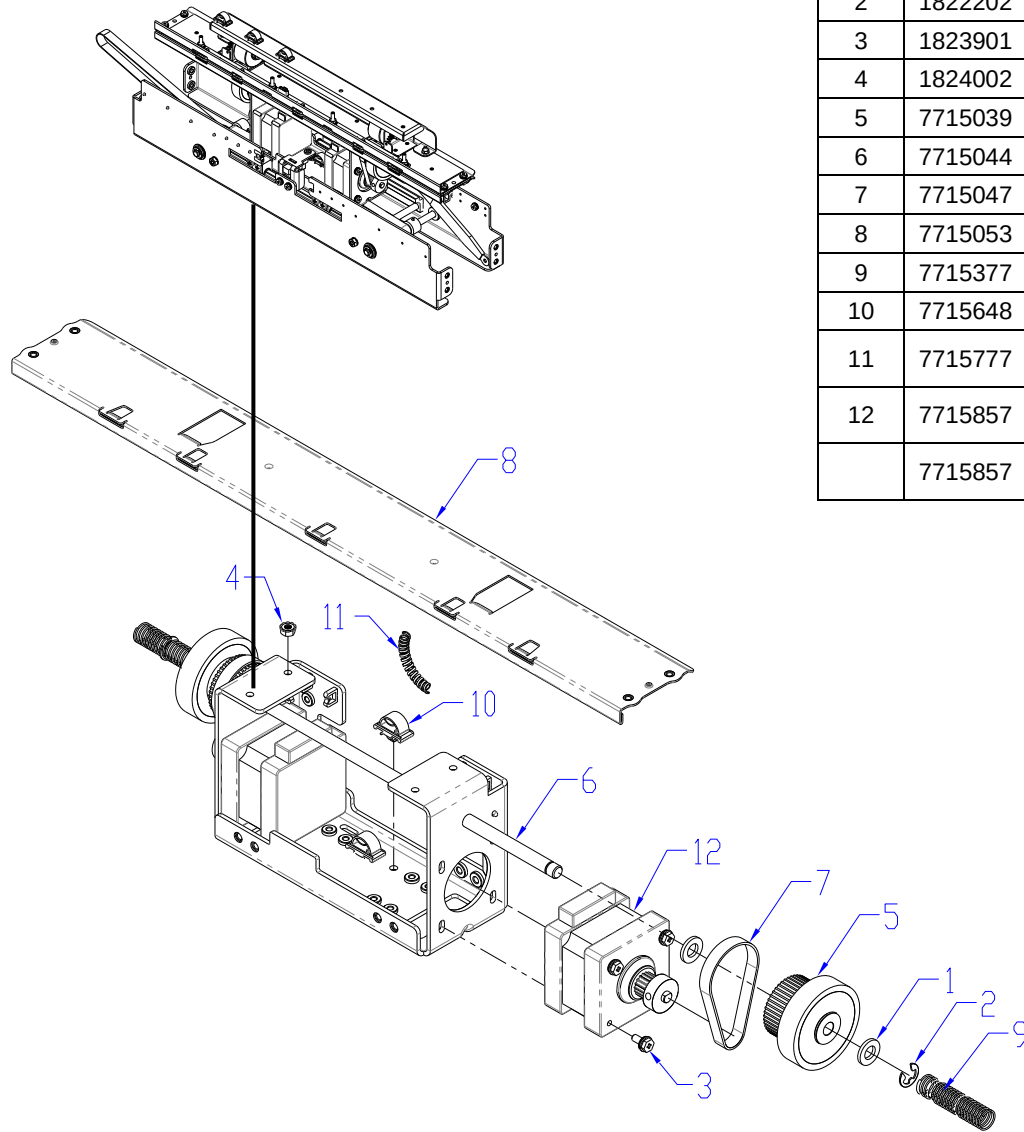


PL 4.5. Punch Module- Steering Module - Steering Idler
Panel Sub Assembly



ITEM	GBC Part #	Canon Part #		DESCRIPTION	QTY
1	1822117	FC3-6890-000		WASHER, 3.2ID, 8OD, 0.75MM THK.	8
2	1824002	FC3-6905-000		NUT, KEPS, M3	6
3	7706488	FC3-3630-000		BEARING, DOUBLE "D" FLANGE	2
4	7715062	FC3-6929-000		PANEL WELDMENT, IDLER, STEERING	1
5	7715379	FC3-6990-000		SPRING, STEERING IDLER ROLLERS	2
6	7715648	FC3-7052-000		WIRE CLAMP, LOCKING	3
7	7715692	FC3-7060-000	S6 S7 S8 S9 S10	BOARD ASSEMBLY, SKEW SENSOR	1
8	7715816	FC3-7069-000		ROLLER ASSEMBLY, IDLER, STEERING	1

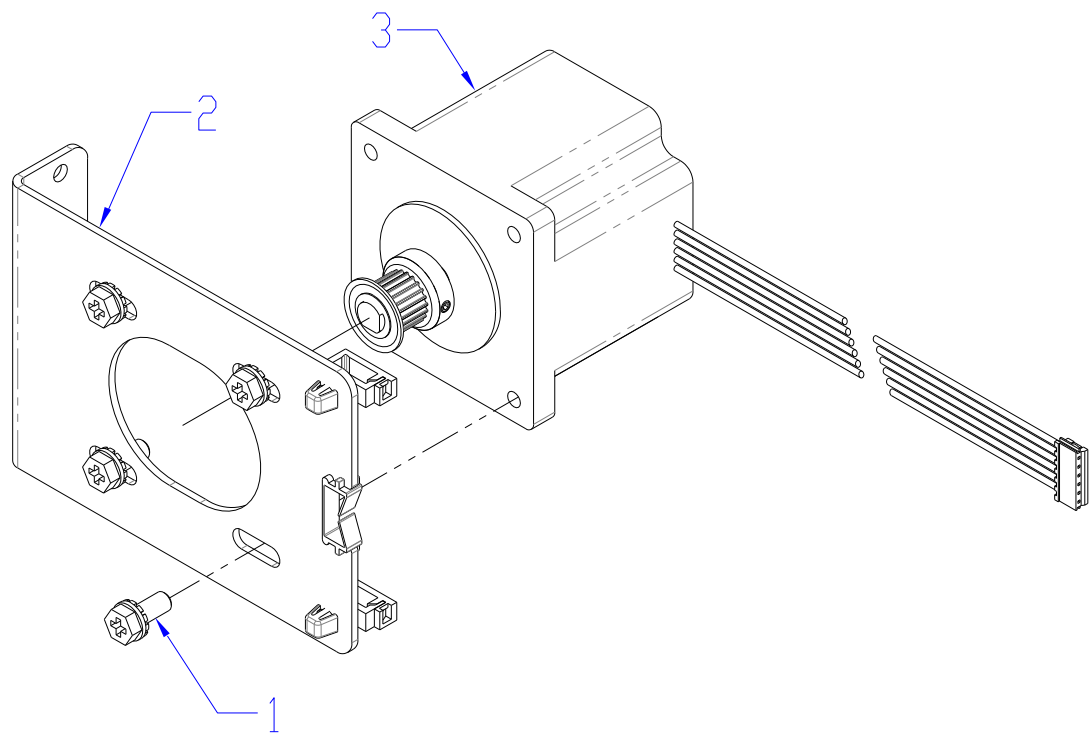
PL 4.6. Punch Module- Steering Module - Drive Panel Steering



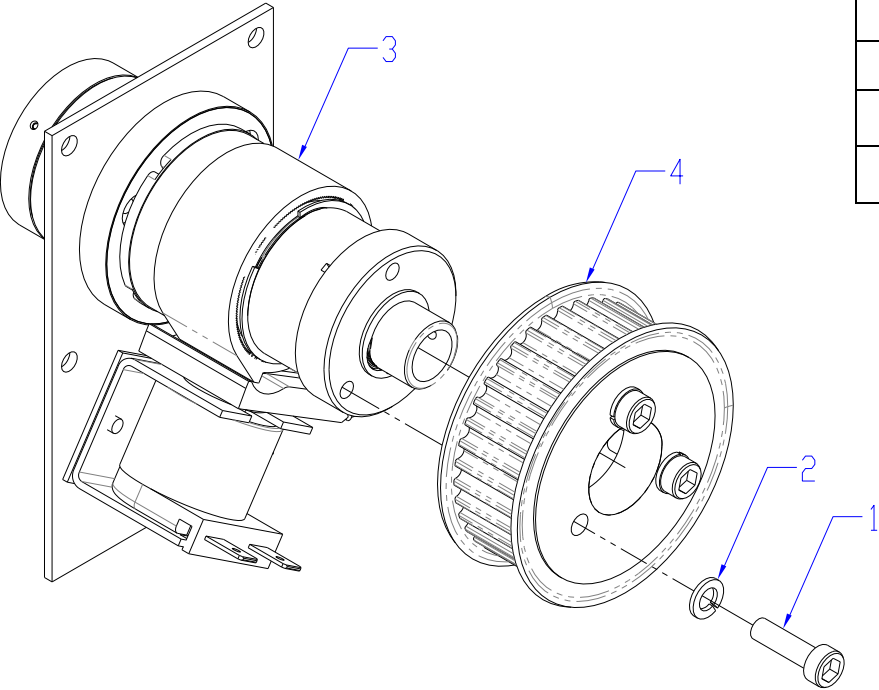
ITEM	GBC Part #	Canon Part #		DESCRIPTION	QTY
1	1822008	FC3-6886-000		WASHER, FLAT, 6.4X12X1.5	4
2	1822202	FC3-6891-000		E-RING, JE-5	4
3	1823901	FC3-6897-000		SCREW, PHILLIPS HX HD W/SEMS, M3 X 6	8
4	1824002	FC3-6905-000		NUT, KEPS, M3	4
5	7715039	FC3-6925-000		ROLLER ASSEMBLY, DRIVE, STEERING	2
6	7715044	FC3-6926-000		SHAFT, STEERING DRIVE	1
7	7715047	FC3-6927-000		BELT, STEERING, 65 GROOVES, 2MM 2GT	2
8	7715053	FC3-6928-000		PANEL WELDMENT, DRIVE, STEERING	1
9	7715377	FC3-6989-000		SPRING, STEERING DRIVE ROLLER	2
10	7715648	FC3-7052-000		WIRE CLAMP, LOCKING	2
11	7715777	FC3-7064-000		SLEEVE, SPIRAL, STEERING MOTOR WIRES	1
12	7715857	FC3-7079-000	M3	STEPPER MOTOR AND PULLEY, STEERING, SERVICE	1
	7715857	FC3-7079-000	M4	STEPPER MOTOR AND PULLEY, STEERING, SERVICE	1

PL 4.7. Punch Module- Stepper Alignment Bracket

ITEM	GBC Part #	Canon Part #		DESCRIPTION	QTY
1	1823906	FC3-6899-000		SCREW, PHILLIPS HX HD W/SEMS M5 X 10	4
2	7715078	FC3-6930-000		BRACKET, ALIGNMENT STEPPER MOUNT	1
3	7715859	FC3-7080-000	M5	STEPPER MOTOR AND PULLEY, ALIGNMENT, SERVICE	1



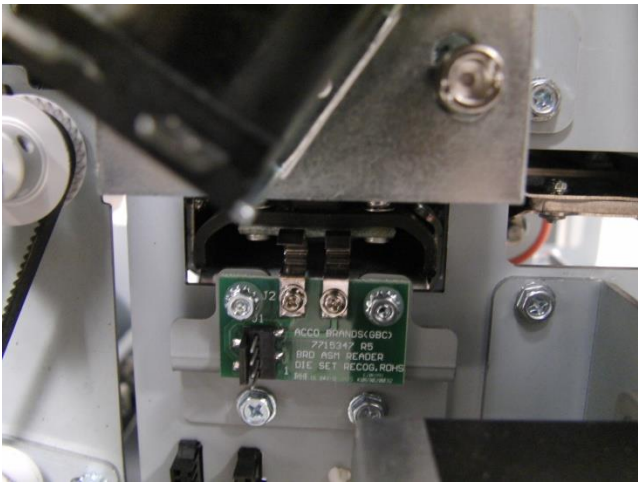
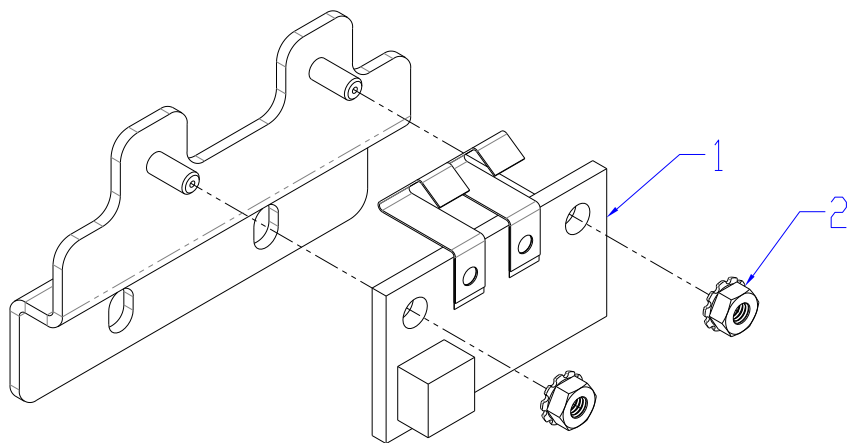
PL 4.8. Punch Module- Punch Clutch



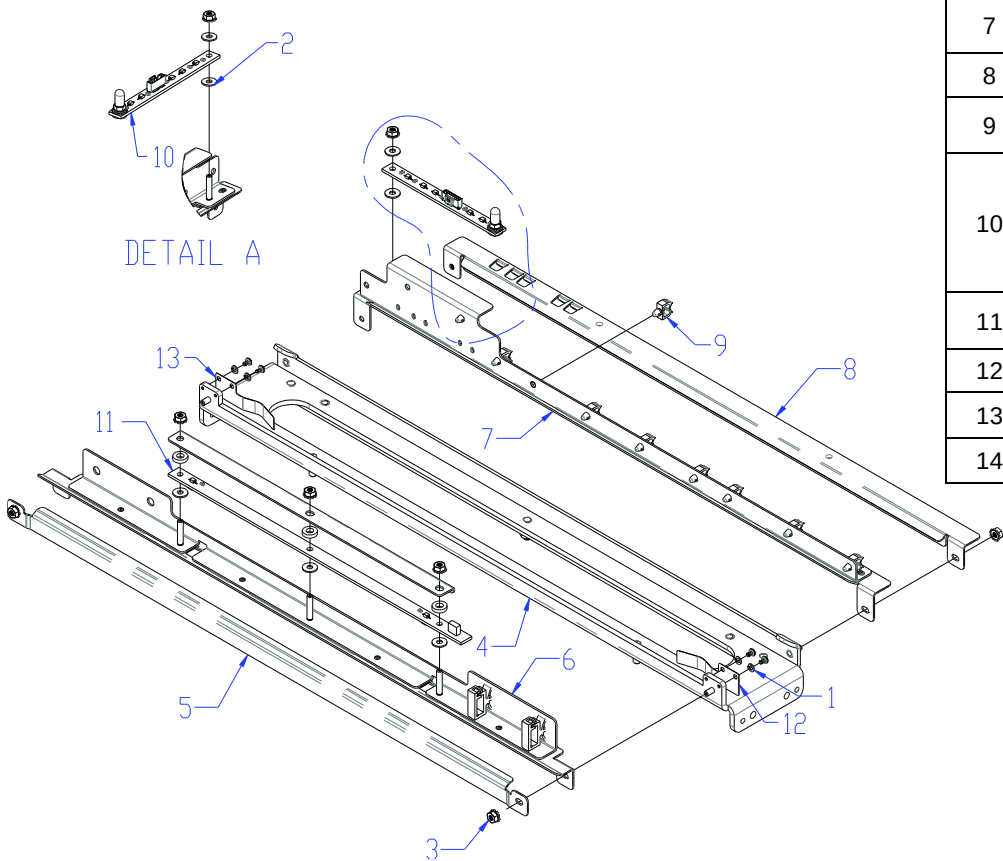
ITEM	GBC Part #	Canon Part #		DESCRIPTION	QTY
1	1821531	FC3-6875-000		SCREW, SHCS, M5X18	3
2	1821801	FC3-6881-000		WASHER, SPLIT LOCK, M5	3
3	7715020	FC3-6920-000		CLUTCH, WRAP SPRING	1
4	7715231		115V	PULLEY & FLANGE,5MM HTD,38T	1
	7715371		230V	PULLEY & FLANGE,5MM HTD,34T	1

PL 4.9. Punch Module- Die Set Recognition Reader Board

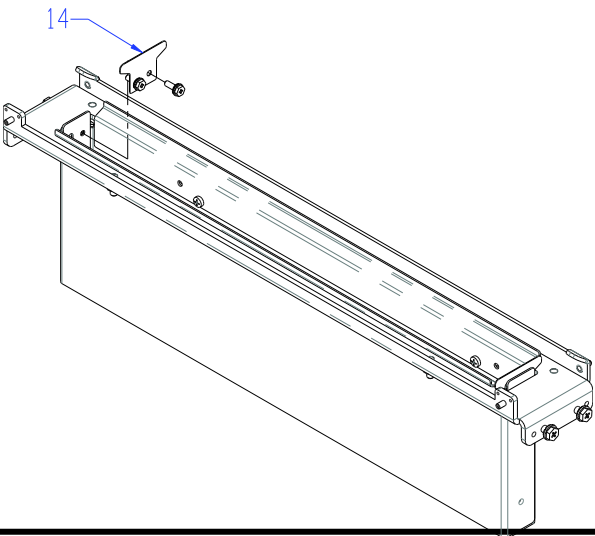
ITEM	GBC Part #	Canon Part #	DESCRIPTION	QTY
1	7715347	FC3-6979-000	Board, ASM, Reader, Die Set Recognition	1
2	1824002	FC3-6905-000	NUT, KEPS, M3	2



PL 4.10. Punch Module- Die Rail, Backgage, Align
Sensors, Sub Assembly

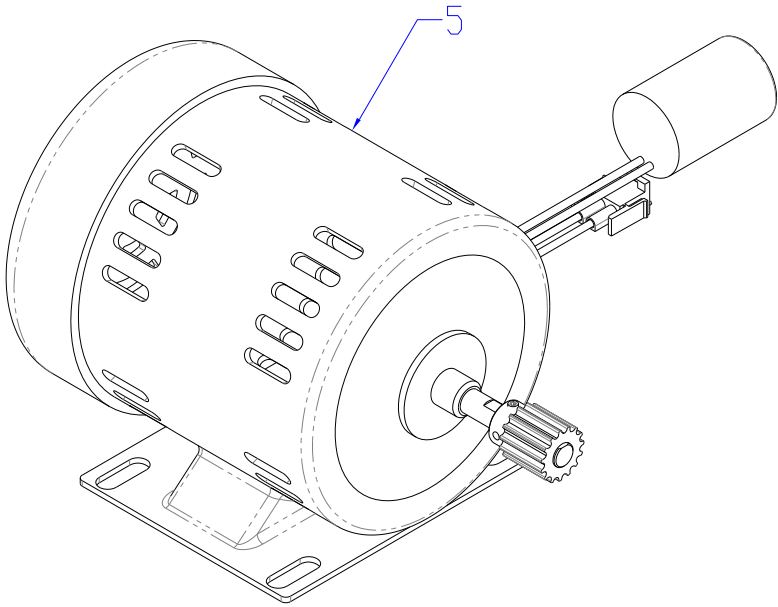
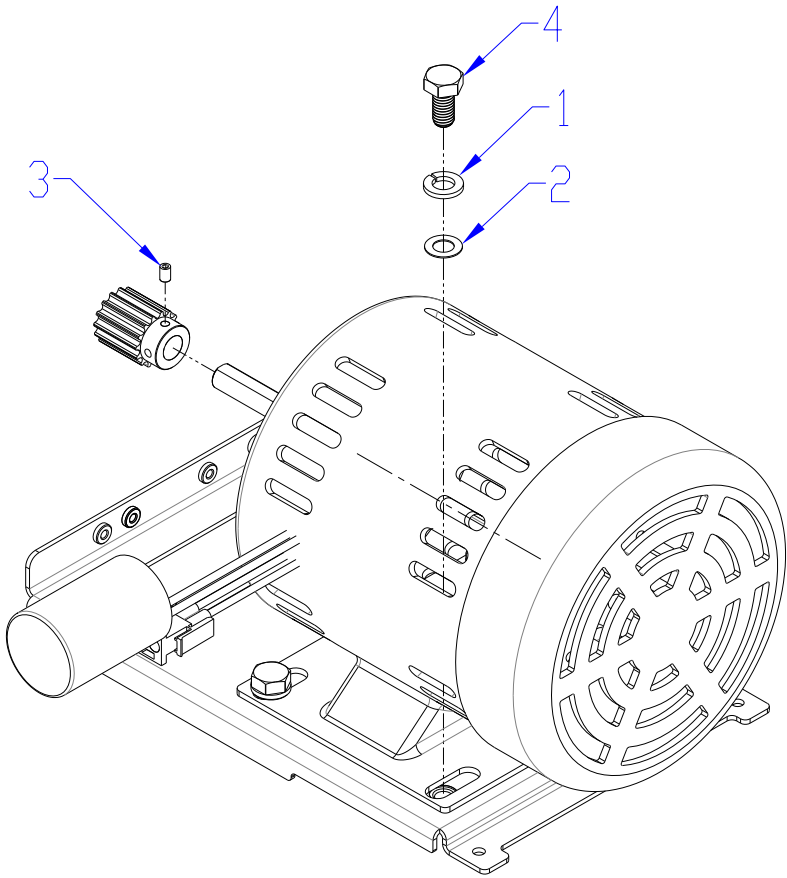


ITEM	GBC Part #	Canon Part #		DESCRIPTION	QTY
1	1821808	FC3-6884-000		LOCK WASHER, SPLIT, M2	4
2	1822117	FC3-6890-000		WASHER, 3.2ID, 8OD, 0.75MM THK.	7
3	1824002	FC3-6905-000		NUT, KEPS, M3	9
4	7715986	FC3-6921-000		DIE RAIL, ASSEMBLY	1
5	7715032	FC3-6923-000		BRACKET, BACKGAGE SENSOR, LOWER	1
6	7715080	FC3-6932-000		BRACKET WELDMENT, BACKGAGE SENSOR	1
7	7715990	FC3-6933-000		BRACKET WELDMENT, ALIGNMENT SENSOR,	1
8	7715988	FC3-6957-000		GUIDE, ALIGNMENT SENSOR, BOTTOM	1
9	7715640	FC3-7049-000		WIRE SADDLE, SHORT, ALIGN SENSOR WIRES	9
10	7718567	FC3-7434-000	S11 S12 S13 S14 S15	BOARD ASSEMBLY, ALIGNMENT SENSOR	1
11	7724178	FC3-7062-000	S16 S17	BOARD ASSEMBLY, BACKGAGE SENSOR	1
12	7715787	FC3-7066-000		SPRING, DIE RAIL, POSITION, 1	1
13	7715799	FC3-7068-000		SPRING, DIE RAIL, POSITION, 2	1
14	7715985	FC3-7098-000		GUIDE, CHIP DEFLECTOR, FLEXIBLE	2



PL 4.11. Punch Module- AC Motor

ITEM	GBC Part #	Canon Part #		DESCRIPTION	QTY
1	1821807	FC3-6883-000		WASHER, SPLIT LOCK, M8	4
2	1822113	FC3-6889-000		WASHER, FLAT, 8X14X0.5	4
3	1823602	FC3-6894-000		SET SCREW, NYLON PATCH, M4X6	1
4	1824703	FC3-6907-000		SCREW, HEX CAP, M8, 16MM LONG	4
5	7724220		115V	MOTOR AND PULLEY, PUNCH, 115V, SERVICE	1
	7724221		230V	MOTOR AND PULLEY, PUNCH, 230V, SERVICE	1



Die Sets

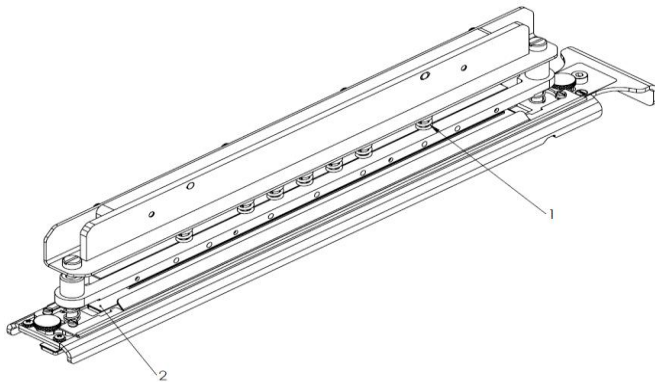
PL 5.1 Die Sets

See user manual for details on each die set pattern.

Die item 5 shown as an example below.



PL 5.2 Crease Die Components



ITEM		DESCRIPTION
1	7713969	SPRING, DRIVE, CREASE/PERF
2	7724569	PERF DIE INSERT, REPLACEABLE

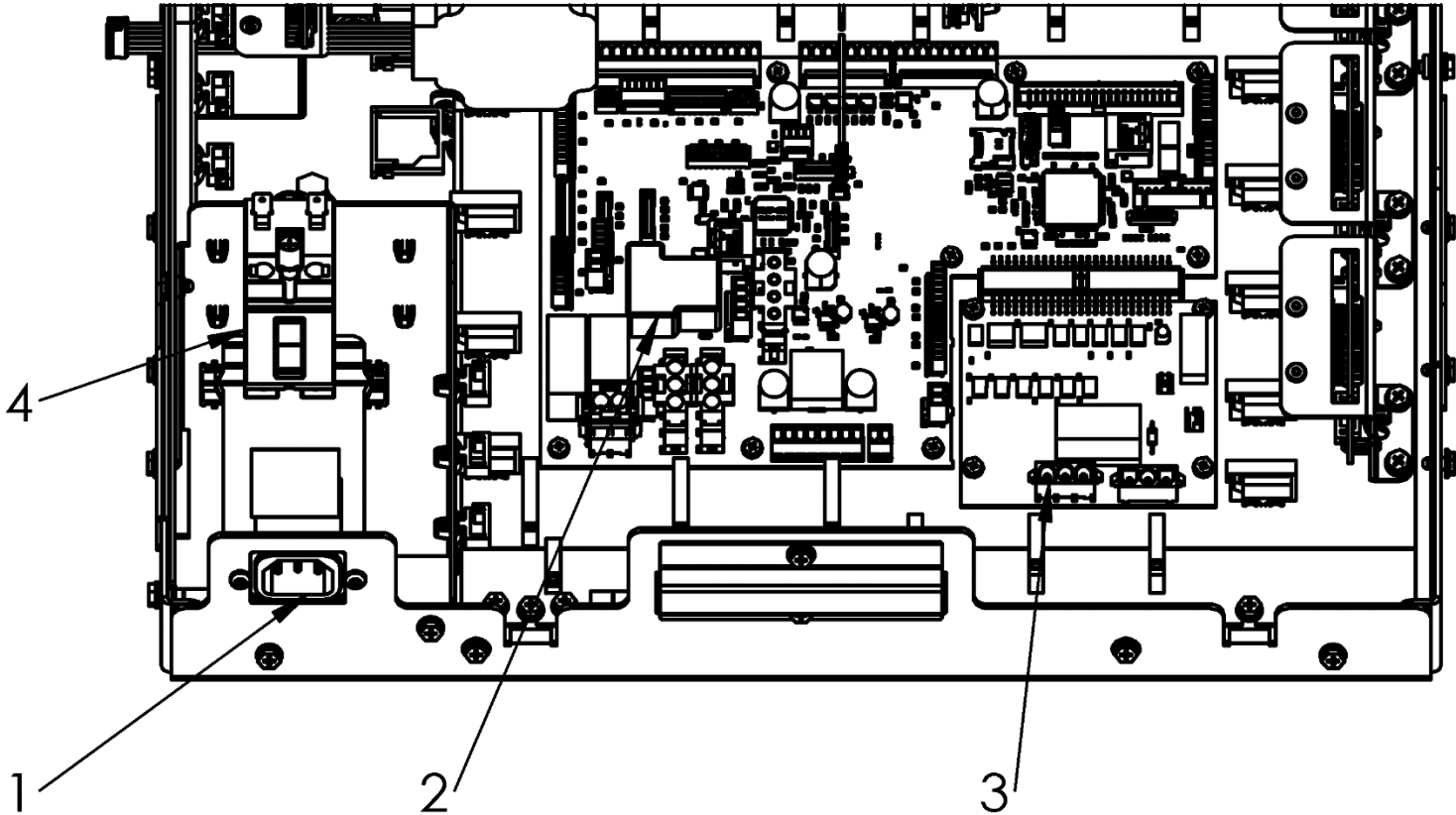
ORDER THESE DIE-SETS THROUGH CANON SUPPLIES

ITEM	GBC Part #	DESCRIPTION
1	7714012	DIE , Coil, 44H Rnd
2	7714013	DIE , Coil, 47H Rnd
3	7714014	DIE, Wire 2:1, Rnd
4	7714015	DIE, Wire 3:1, Rnd
5	7714016	DIE, 3 Hole, 8mm
6	7714017	DIE, 3/5/7 Hole, 8mm
7	7714018	DIE, 4 Hole, 8mm
8	7714019	DIE, 4 Hole, 6.5mm
9	7714020	DIE, 4 Hole Scan
10	7714021	DIE, VeloBind, 11 Hole, Ltr
11	7714022	DIE, VeloBind, 12 Hole, A4
12	7714023	DIE, CombBind, 19H
13	7714024	DIE, CombBind, 21H
14	7714025	DIE, Wire 2:1, 21H Sq
15	7714026	DIE, Wire 2:1, 23H Sq
16	7714027	DIE, Wire 3:1, 32H Sq
17	7714028	DIE, Wire 3:1, 34H Sq
18	7714029	DIE , Coil, Oval
19	7714030	DIE, eWire, Rnd
20	7714031	DIE, eWire, Sq
21	7714033	DIE , Coil, Rnd, 44H HD
22	7714034	DIE, 3 Hole, 8mm, HD
23	7714035	DIE, CombBind, 19H HD
24	7714032	DIE , Crease
25	WSM7724166	DIE, Perf, 75-120 GSM
26	WSM7724167	DIE, Perf, 120-300 GSM

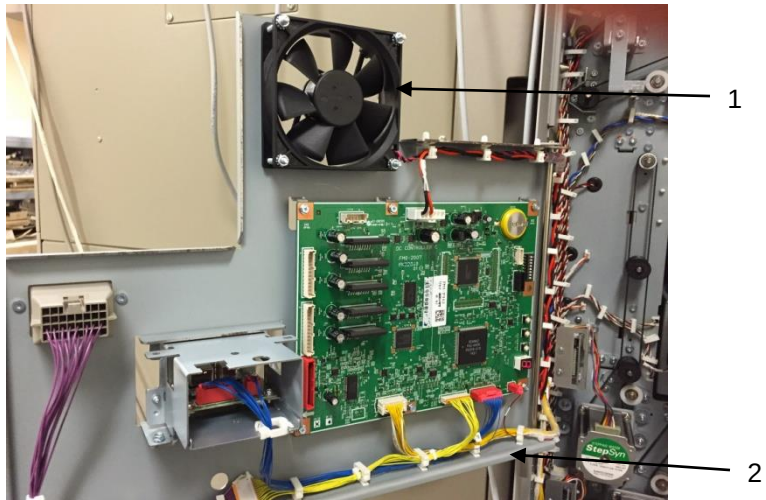
Electronics

PL 6.1 Electronics PCB Assembly

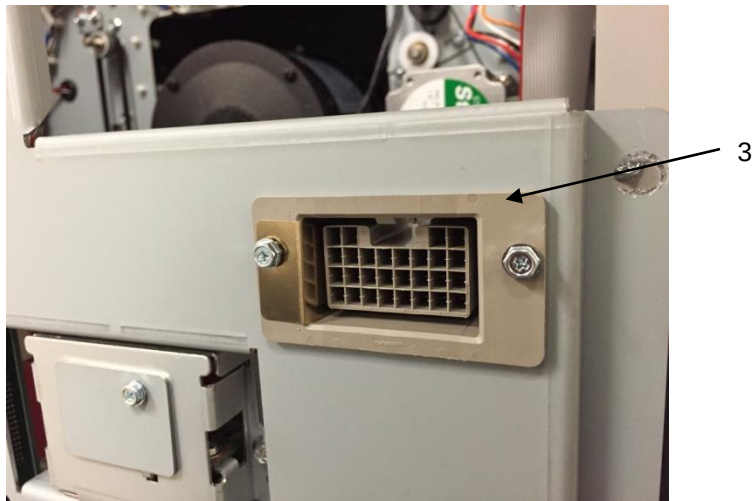
ITEM	GBC Part #	Canon Part #	DESCRIPTION	QTY
1	6195001	FC3-6571-000	RFI POWER FILTER	1
2	7724690		BOARD, CONTROL, MAIN	1
3	7715633	FC3-7045-000	BOARD, CONTROL, COMM	1
4	7710392	FC3-6618-000	ELCB, 10A, MITSUBISHI	1



PL 6.2 OPCODE, Exhaust fan, Lattice connector assembly



ITEM	GBCPart #	Canon Part #		DESCRIPTION	QTY
1	7715267	FC3-6967-000		FAN, EXHAUST	1
2	7715364	FC3-6986-000		BRACKET, TRANSCEIVER, OPCODE, FAN	1
3	7715362	FC3-6984-000		CABLE, LATTICE	1



PL 6.3 Cable Part Number Index

Refer to the Wiring drawing in Section 7 to locate the cables

GBC Part #	Canon Part #	DESCRIPTION
7715451	FC3-6997-000	CABLE, SENSORS S1,S25,S26
7715453	FC3-6998-000	CABLE, SENSORS, ENTRY
7715455	FC3-6999-000	CABLE, SENSORS, SKEW, BRD TO HDR
7715456	FC3-7000-000	CABLE, SENSORS, ALIGN, BRD TO HDR
7715457	FC3-7001-000	CABLE, SENSORS, BG & ALGN HM, BRD TO HDR
7715458	FC3-7002-000	CABLE, SENSORS, MID BG L & XL
7715459	FC3-7003-000	CABLE, SENSORS, EXIT
7715466	FC3-7004-000	CABLE, SOLENOIDS, ENTRY, BRD TO HDR
7715467	FC3-7005-000	CABLE, SOLENOIDS, EXIT, BRD TO HDR
7715468	FC3-7006-000	CABLE, ENTRANCE & ACCEL, DRIVER
7715470	FC3-7007-000	CABLE, ALIGN & STEERING, DRIVER
7715473	FC3-7008-000	CABLE, EXIT, DECEL & BYPASS DRIVER
7715476	FC3-7009-000	CABLE, PUNCH MOTOR
7715477	FC3-7010-000	CABLE, POWER, STEPPER, DRIVERS
7715485	FC3-7011-000	CABLE, CHIP TRAY
7715487	FC3-7012-000	CABLE, DOOR INTERLOCK
7715489	FC3-7013-000	CABLE, COMMS, INSTERNAL, SIB
7715490	FC3-7014-000	CABLE, USB
7715492	FC3-7016-000	CABLE, DC POWER
7715493	FC3-7017-000	CABLE, AC TO PSU
7715494	FC3-7018-000	CABLE, AC TO BOARD

7715495	FC3-7019-000	CABLE, DIESET RECOGNITION
7715541		CABLE, AC FILTER TO ELCB
7715542		CABLE, ELCB TO AC CONTROL
7715508	FC3-7020-000	CABLE, SKEW, HDR TO SENSOR
7715509	FC3-7021-000	CABLE, ALIGN, HDR TO SENSOR
7715510	FC3-7022-000	CABLE, BG, HDR TO SENSOR
7715519	FC3-7023-000	CABLE, ALIGN HOME, HDR TO SENSOR
7715520	FC3-7024-000	CABLE, LEFT STEER, DRV TO HDR
7715521	FC3-7025-000	CABLE, RIGHT STEER, DRV TO HDR
7724421		CABLE, RIBBON, TOUCHSCREEN, SPARTA 2
7718639		CABLE, DB15, INTERNAL
7715525	FC3-7027-000	CABLE, AC FILTER, GROUND
7715528	FC3-7029-000	CABLE, STEERING MOTOR, MTR TO HDR, LEFT
7715529	FC3-7030-000	CABLE, STEERING MOTOR, MTR TO HDR, RIGHT
7715536	FC3-7031-000	CABLE, THRU BEAM, CLEAR COVER
7715537	FC3-7032-000	CABLE, DEBUG TO PANEL
7715539	FC3-6978-000	CABLE, GROUND, PSU TO CHASSIS
7715538	FC3-7033-000	CABLE, COMM TO PANEL
7715543	FC3-7036-000	CABLE, VRMT, REMOTE SPARTA, 24V
7715546	FC3-7037-000	CABLE, TRANSCEIVER, CANON

Miscellaneous Parts

PL 7.1 Installation Kits Parts

ITEM	GBC Part #		Canon Part #	DESCRIPTION	QTY
1	6200001	115V	FC3-6910-000	POWER CORD, US, 115V	1
2	6200002	230V	FC3-6911-000	POWER CORD, EUROPE	1
3	6200014	230V	FC3-6912-000	POWER CORD, UK,	1
4	6200016	230V		POWER CORD, AU	1
5	7715669		FC3-7059-000	BRACKET ASSEMBLY, DOCKING	2
6	7715655		FC3-7054-000	BRACKET, PIN, ASM, LOCATION, SPARTA	1
7	1800191			SCREW, PHILLIPS PAN HD, M4X10	8
8	7708460		FC3-3931-000	SHUNT CABLE	1
9	7715935		FC3-7093-000	CABLE, LAN, COMMUNICATION, SPARTA	1
10	7718640			CABLE, DB15, EXTERNAL	1

PL 7.2 Other Parts

ITEM	GBC Part #	DESCRIPTION	QTY
1	7718648	WIPES, CLEANING, ANTI-STATIC	1
2	7715684	DRIVE, USB STICK, FLASH DRIVE	1